WEDNESDAY 10 FEBRUARY: SESSION 4 – TYROSAFE

Quantification of moving tire-road pavement contact stresses

Prof Dr Morris De Beer

CSIR Built Environment Pretoria, South Africa (http://www.csir.co.za)





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STRUCTURE OF PRESENTATION:

- Background South African road situation;
- Increase in inflation pressures over time;
- Research with Accelerated Pavement Testing (APT) Devices;
- R&D on tyre-pavement contact stresses, using Stress-In-Motion (SIM) technology;
- Pavement damage & Analyses in SA context;
- The way forward;
- Conclusions en Recommendations

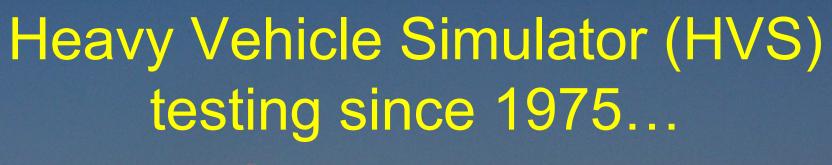




STRESS-IN-MOTION (SIM) TECHNOLOGY

- Since the 1990s improvement necessary in tyrepavement interaction model;
- "Uniform & Circular" shape not representative studying road surface failures with HVS;
- Stress-In-Motion (SIM) devices developed;
 - New 3D shapes and sizes of tyre-pavement contact stress regimes measured;
 - Implementation in linear and non-linear pavement models (new challenge);

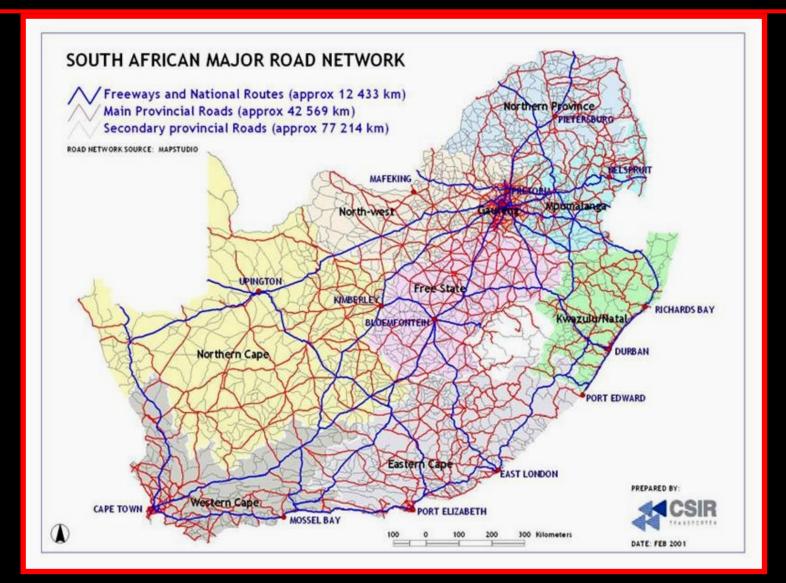








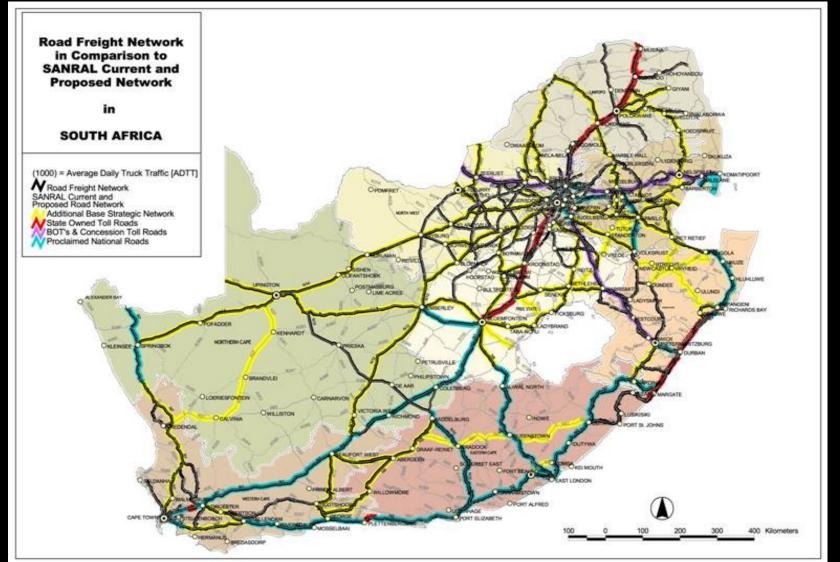
Total - all Roads in SA ~ 750 000 km







SOUTH AFRICAN MAJOR PAVED ROAD NETWORK ~ 20 000 km





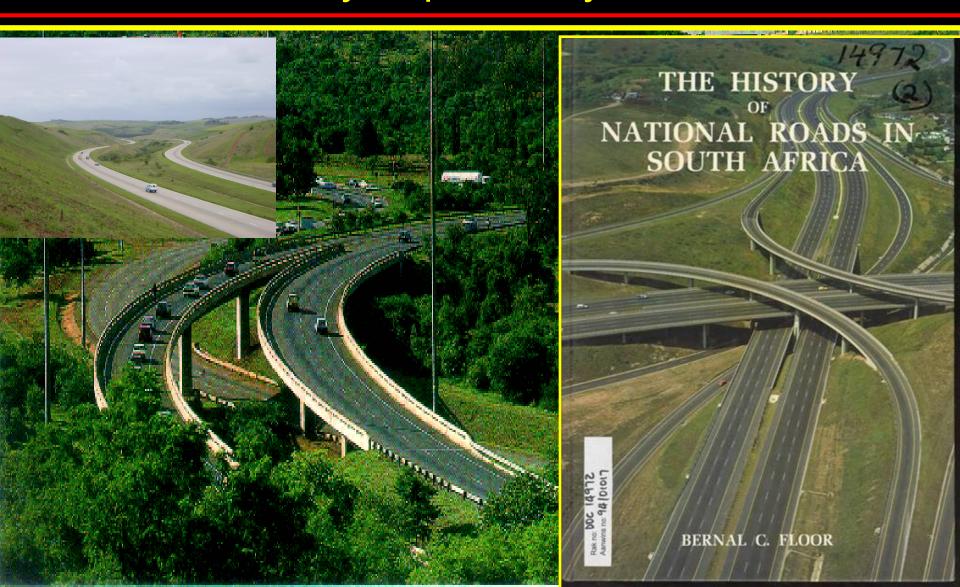


Thinly Surfaced (12-50 mm) Flexible Pavements -





7 700 km National Roads in SA of Freeway/Expressway standard



Thin Asphalt Surfacings (12 mm to 50 mm) on crushed rock: Economical in dry regions - maintenance intensive







Typical Heavy Vehicles (HVs)















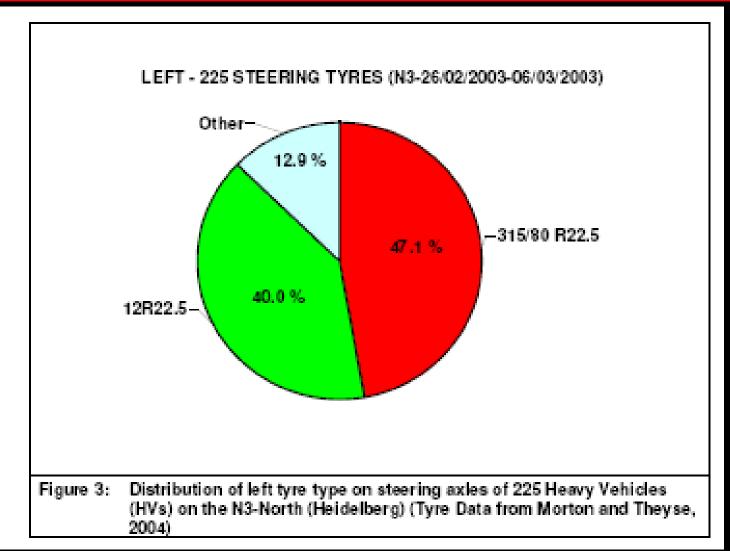




SIR



Tyre Types on Steering Axles - Recently:







Truck Tire Inflation Pressure in South Africa:

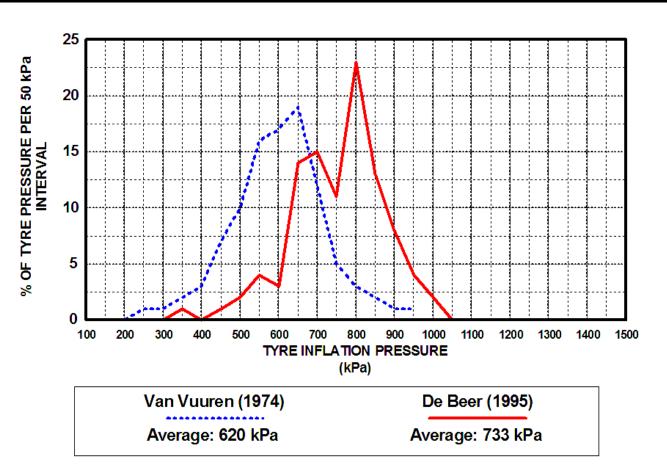


FIGURE 1
AVERAGE MEASURED TYRE INFLATION PRESSURE DISTRIBUTIONS
OF HEAVY VEHICLES (AXLE LOADS > 7 000 kg) ON ROADS
IN THE PROVINCE OF GAUTENG, SOUTH AFRICA

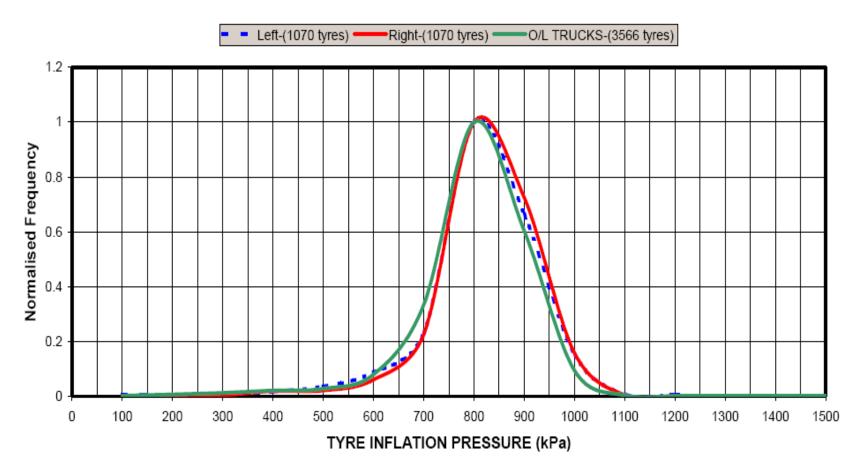
~ 20 %
Increase
in
20 Years





Inflation Pressure Distributions – N3 – TCC - 2003

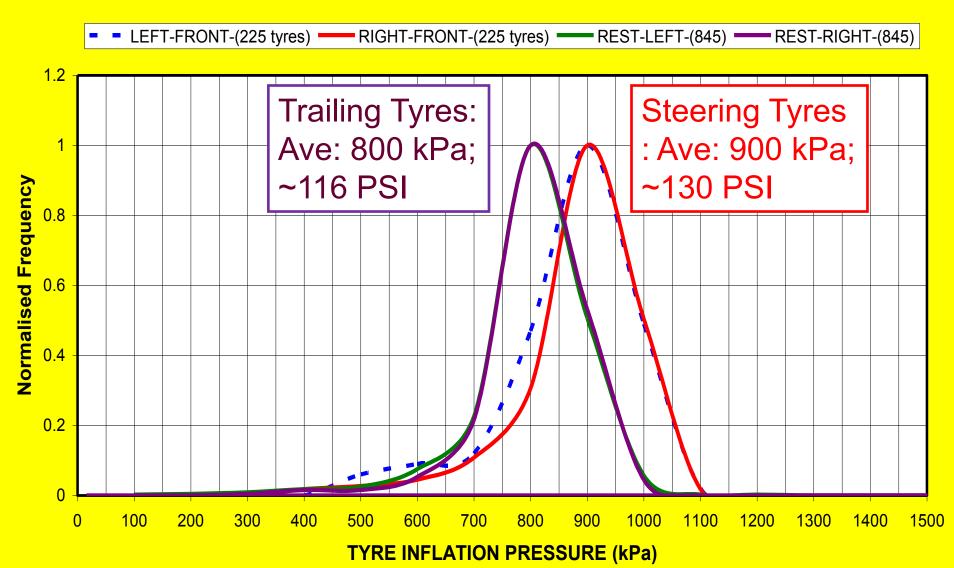
N3 TCC - SELECTED HEAVY VEHICLE (HV) TRUCK TYRE PRESSURE DATA





H:\CAPSA04\[Tyre Inflation Pressure Information-MORTON-MDB-

N3 TCC - SELECTED HEAVY VEHICLE (HV) TRUCK TYRE PRESSURE DATA (26 Feb 2003 - 06 March 2003)





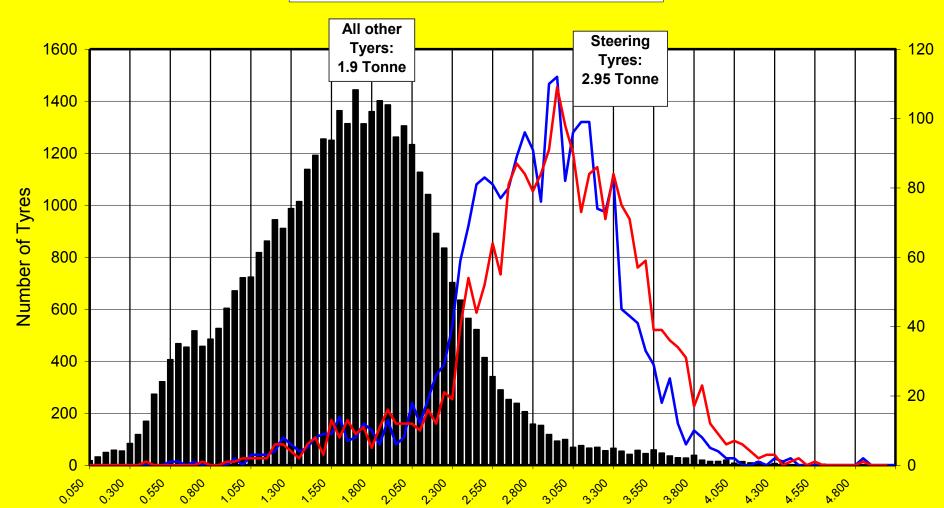
H:\ICAP-2006

Summary N3 TCC-FINAL-4-B-ICAP-2006.xls

TYRES-1-2 -Histogram-Paper (2)

ALL TYRES MEASURED: n = 45 227 (This Study) - N3 -TCC-2003

All Other Tyres — Axle 1 Left — Axle 1 Right



Bin: Tyre Mass Weight [Tonne]



HVS Mk IV+ Test Tyres

DUAL: 12R22.5

SINGLE: 315/80 R22.5







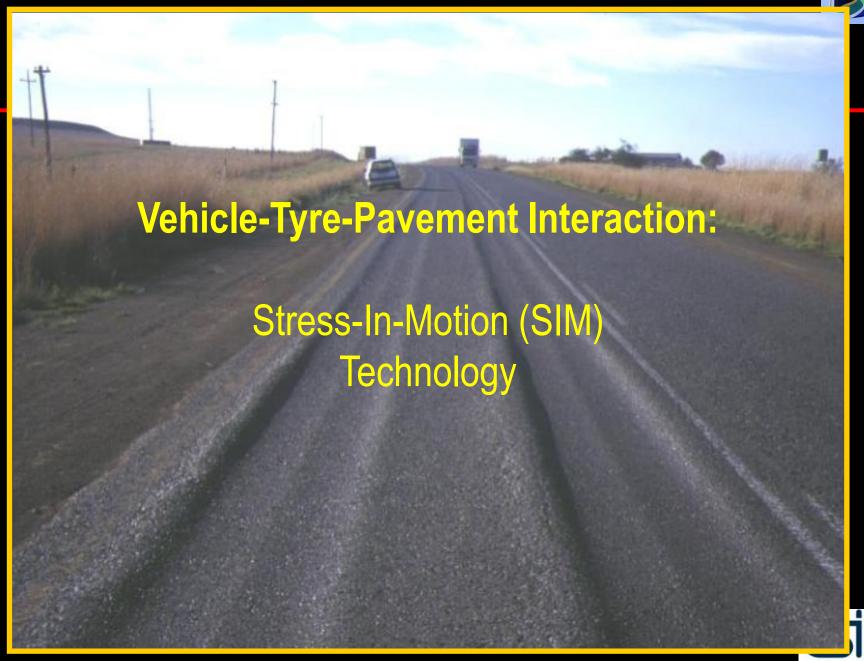


425/65 R22.5 tyre in South Africa











Stress – In – Motion (SIM) Technology

The measurement of 3D tyre/pavement contact stresses from moving vehicles



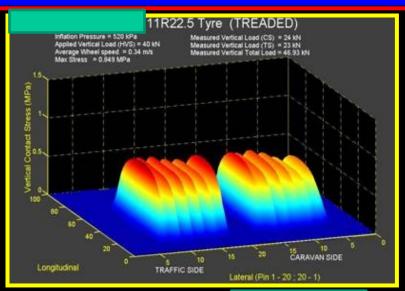
Stress – In – Motion (SIM) – SIM Mk II Device: CSIR: '93-'95

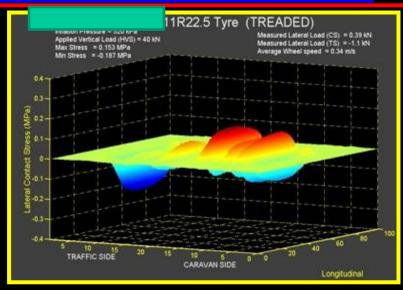




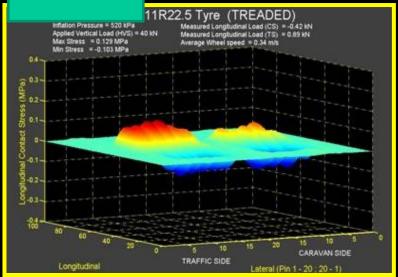


Dual Tyre: Measured 3D-Contact Stresses (Pressure)...80 kN Single Axle... (..ESAL)





Stress
Ratio:
10:3:1







Truck Tyres....

"Sectometer"

S. Eckels, 1928

The "sectometer" was leveled (Figure 4), and the height of the springs were measured with nine inch micrometer calipers (Figure 1). The

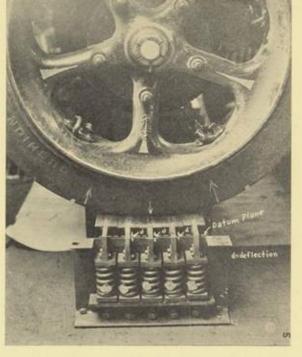
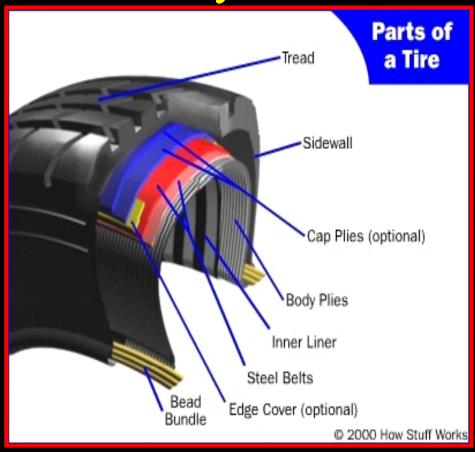


Figure 5

machine was now in position for the impression and also for the determination of the load distribution.

Modern Tyre science...







HEAVY VEHICLE SIMULATOR (HVS) - SINCE 1970s







Oct 2004 - HVS - SIM Tests







SINGLE SIM PAD FOR HVS TESTING



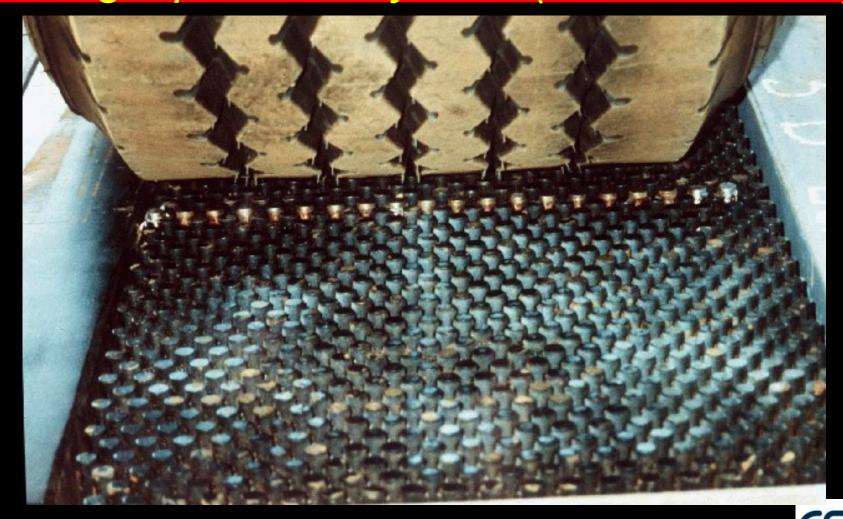


Stress - In - Motion (SIM) - SIM Mk II: CSIR: '93-'95

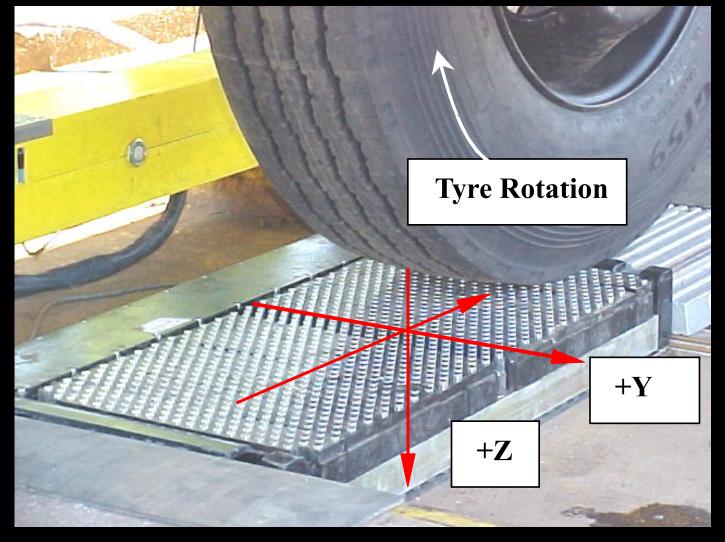


315/80 HVS TYRE ON SIM MK II SYSTEM

425/65 R22.5 HVS Tyre: Single pad SIM system (Use with HVS)

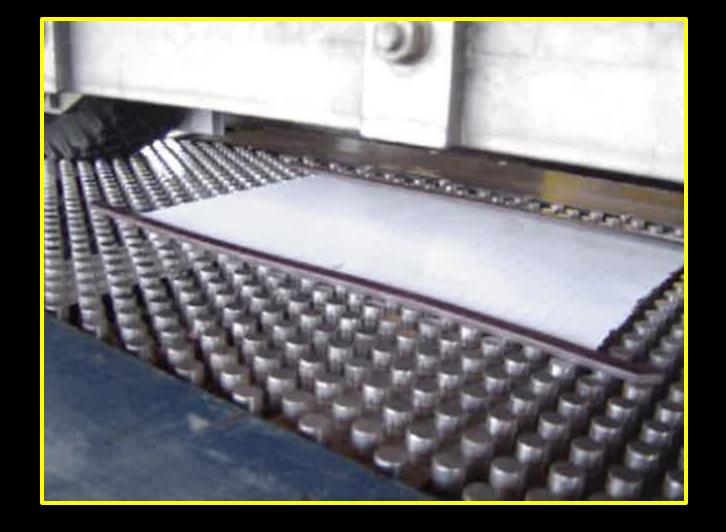


SAE sign convention: X-Longitudinal, Y-Lateral and Z-Vertical loads/stresses





TYRE-SURFACE INTERACTION on textured surface - 3D Stress Regimes

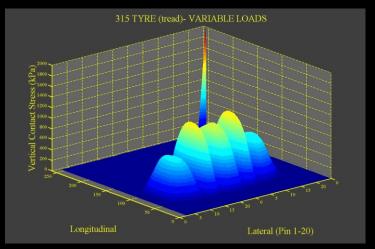




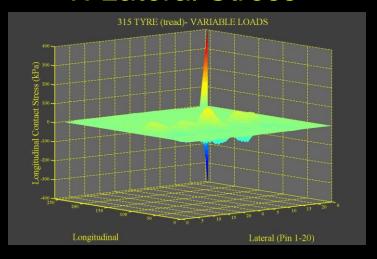


Typical SIM Data Sets: Z, X, Y - Contact Stresses @ Variable loads: 315/80 R22.5 Tire

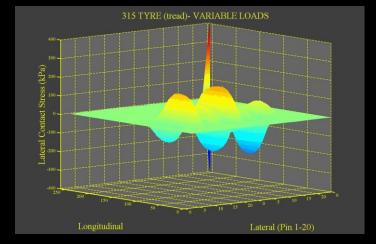
Z: Vertical Stress



Y: Lateral Stress



X: Longitudinal Stress





No. of the local control of th

SIM TESTING USING THE HVS - DUAL LOADING..







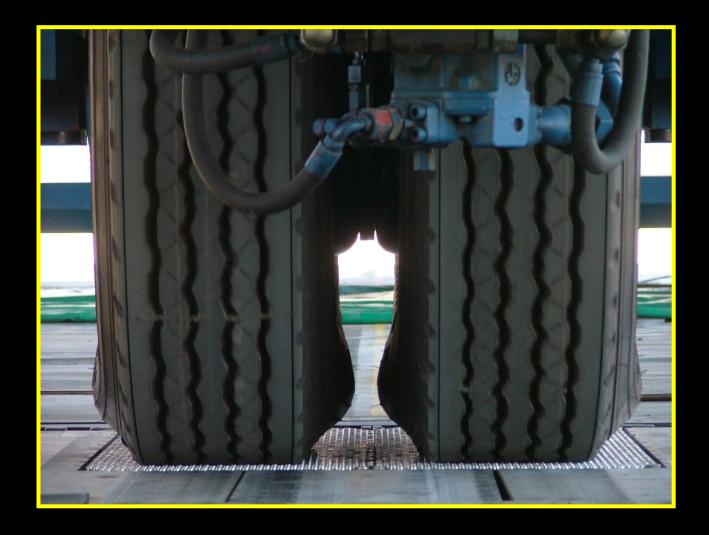
STRESS-IN-MOTION TESTING USING THE HVS







HEAVY VEHICLE SIMULATOR (HVS) - DUAL TEST TYRES (12R22.5)





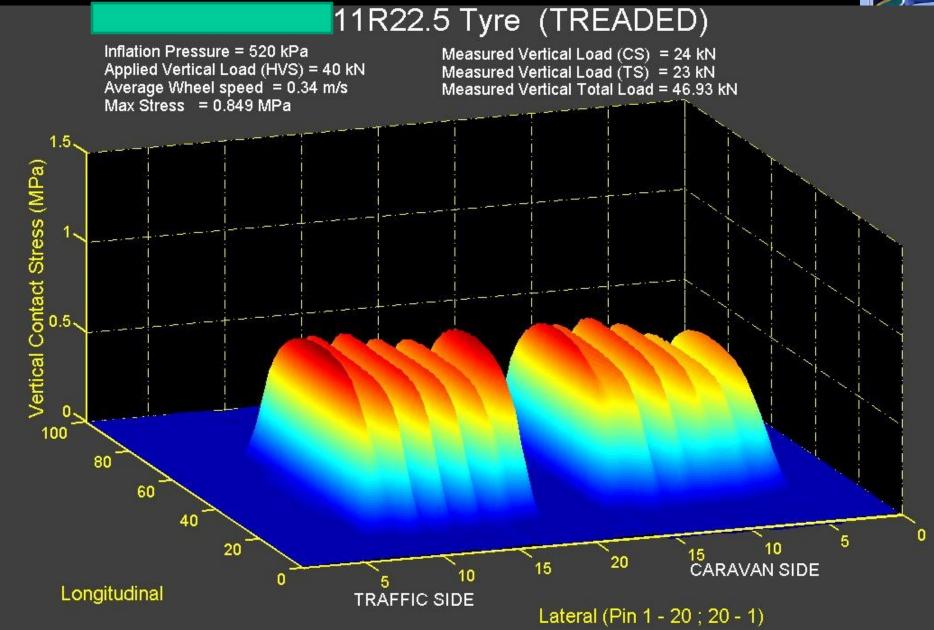


STRESS-IN-MOTION (SIM) testing using the Heavy Vehicle Simulator (HVS)- Dual Load Configuration – Twin (dual) SIM pads

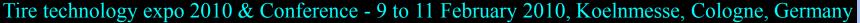




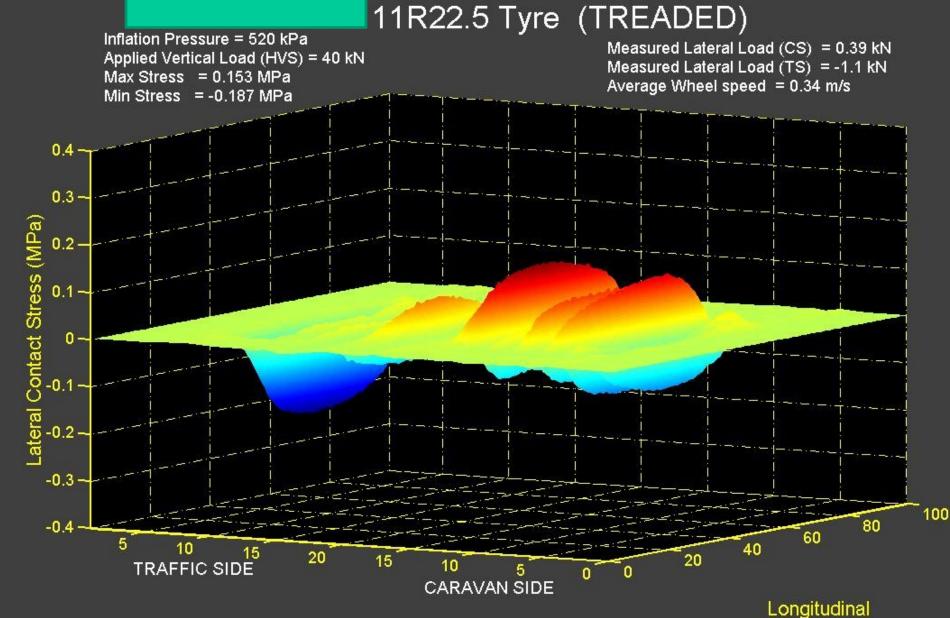






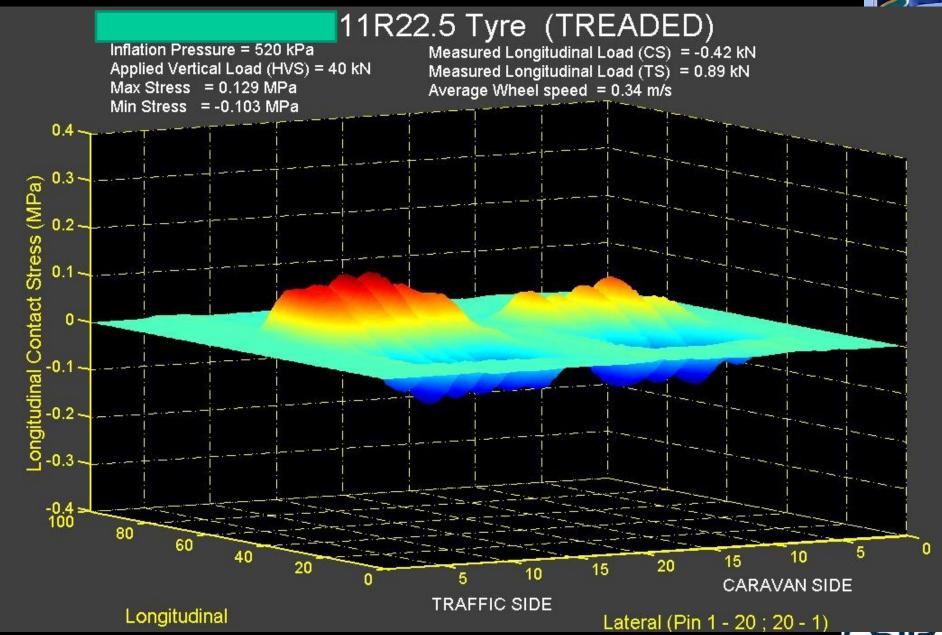






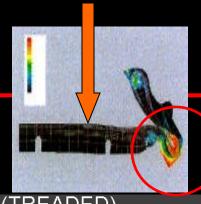




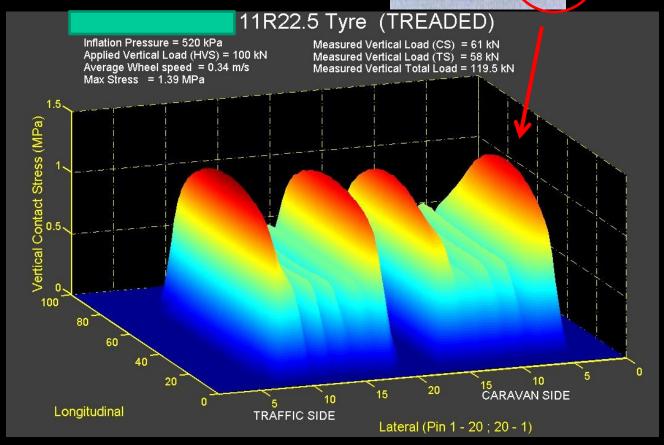




OVER-LOADING/UNDER INFLATION



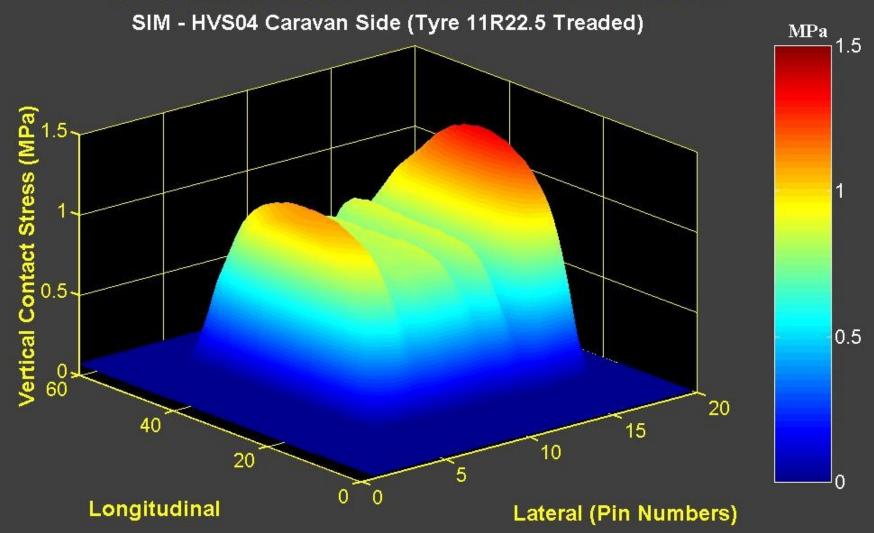
Tyre Edge



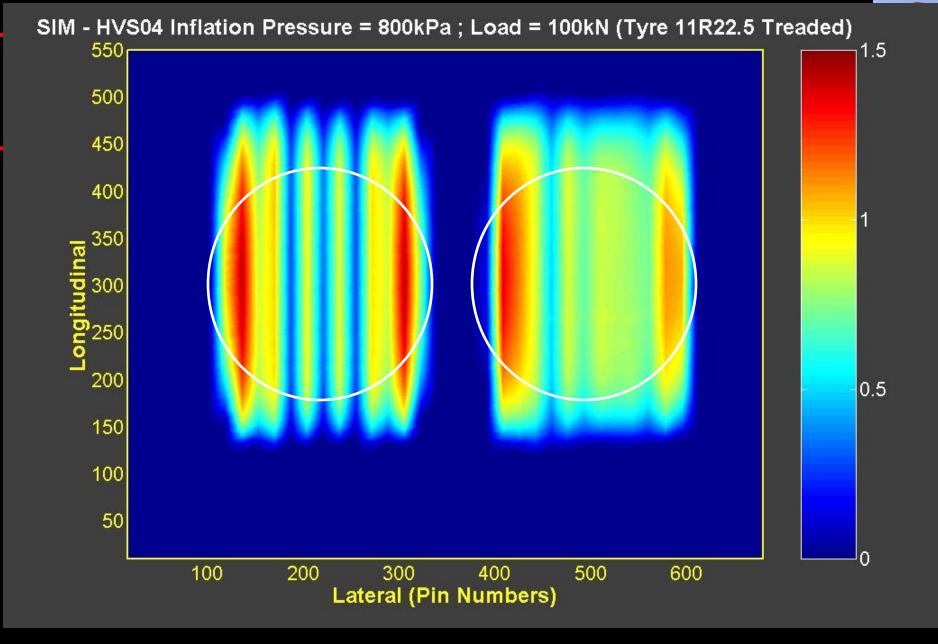




Inflation Pressure 800 kPa at a Load of 50 kN

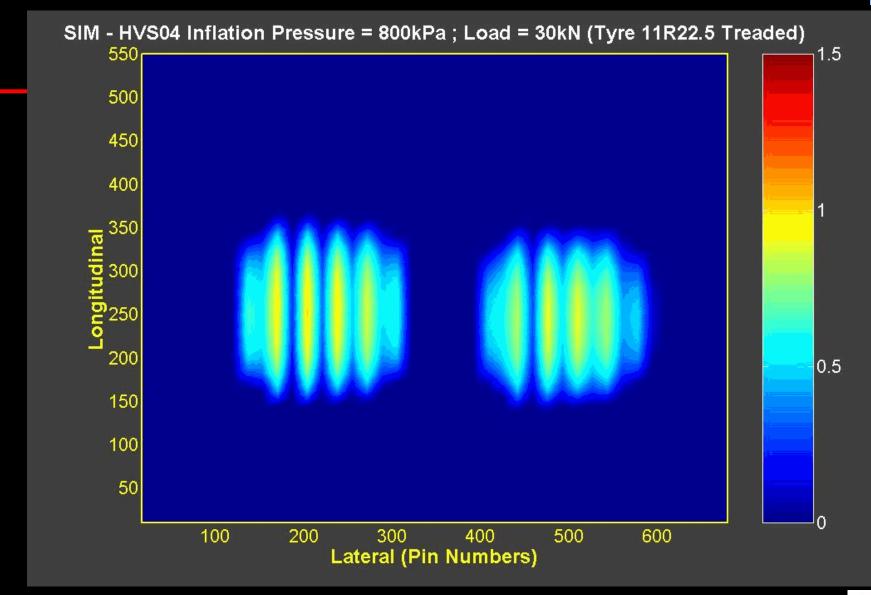










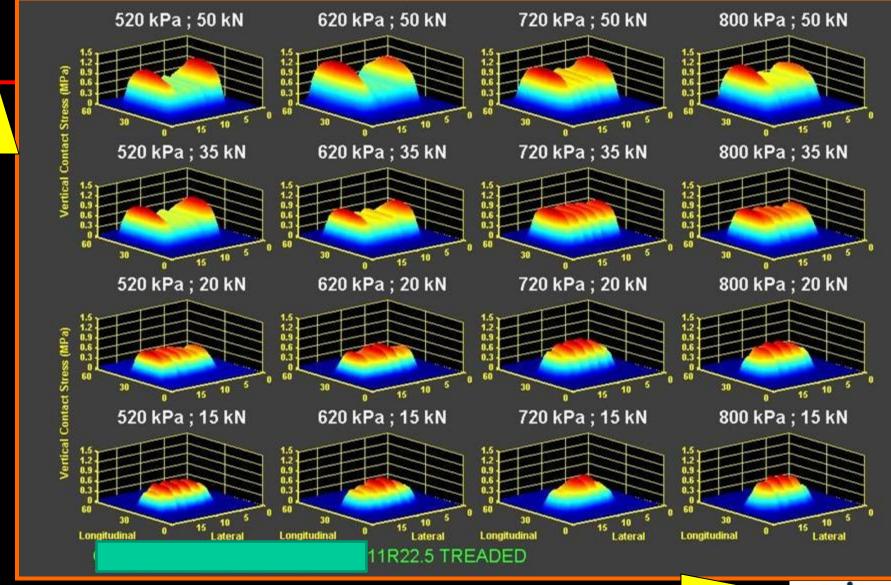




LOAD

TYRE "FINGER PRINTING": VERTICAL STRESS PROFILES

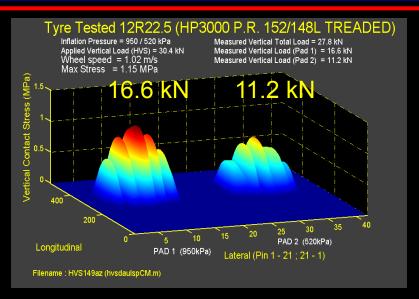


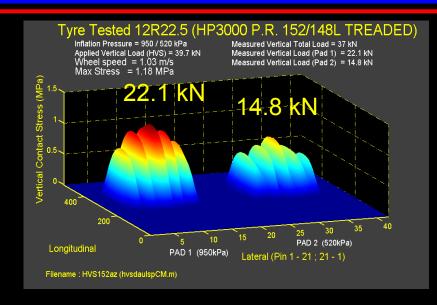


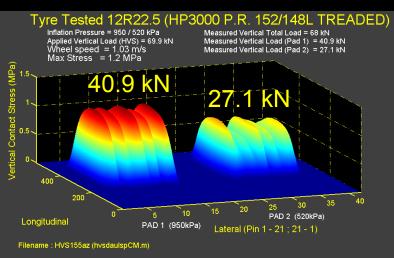


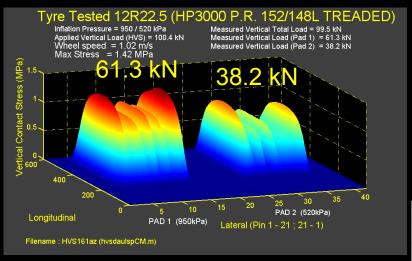


DIFFERENTIAL TYRE PRESSURES(12R22.5): 950/520 kPa @ 30 kN; 40 kN;70 kN and 100 kN











TYRE DEFLECTION & TYRE PRINTS - NB!









STATIC TYRE PRINTS (12R22.5)

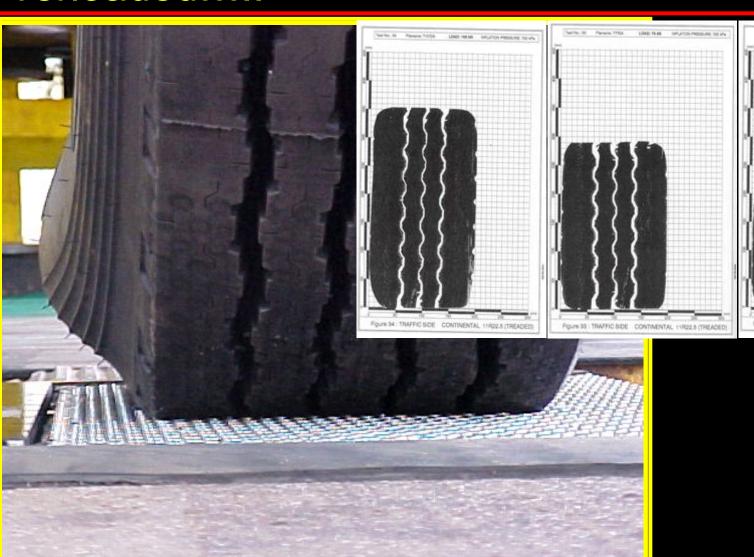






315/80 R22.5 HVS Tyre:

Overloaded.....





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SIM systems..

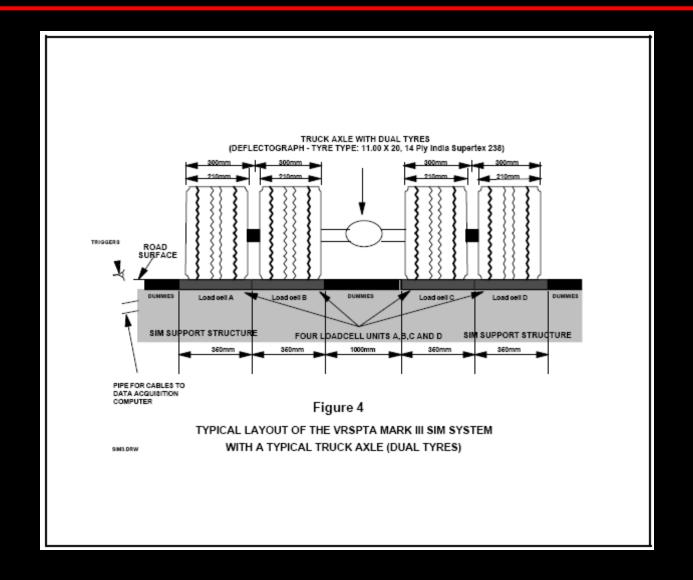








Quad Stress-In-Motion (SIM) system:





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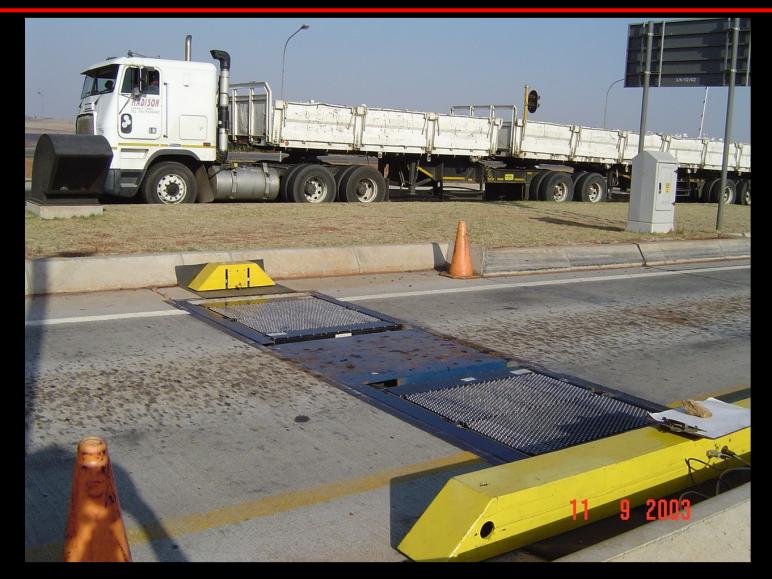
QUAD SIM PAD TESTING AT WEIGH-BRIDGE SITE: N3 NORTH – HEIDELBERG TRAFFIC CONTROL CENTRE





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STRESS-IN-MOTION TESTING ON N3 NORTH (HEIDELBERG): QUAD SIM SYSTEM IN OPERATION







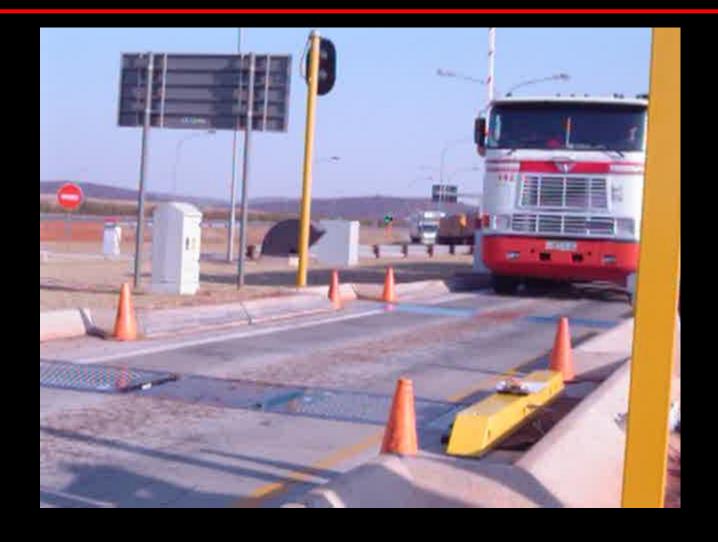
STRESS-IN-MOTION TESTING ON N3 NORTH (HEIDELBERG)







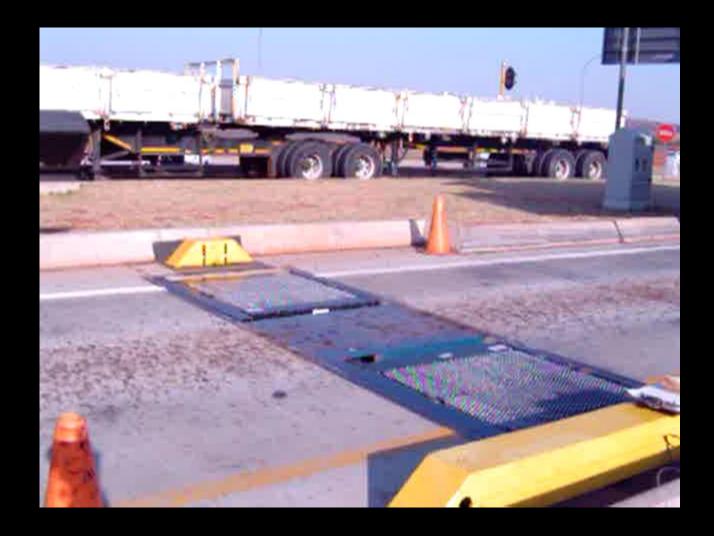
Example SIM testing during 2003







Example SIM testing during 2003







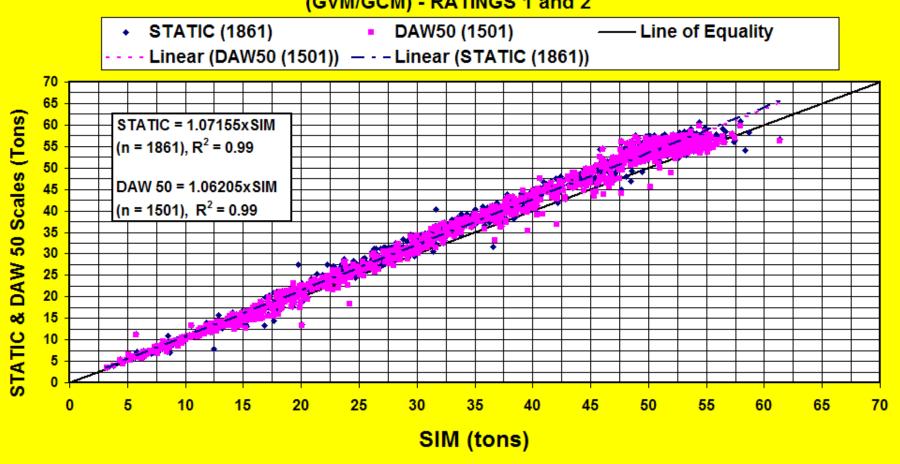
Example SIM testing during 2003

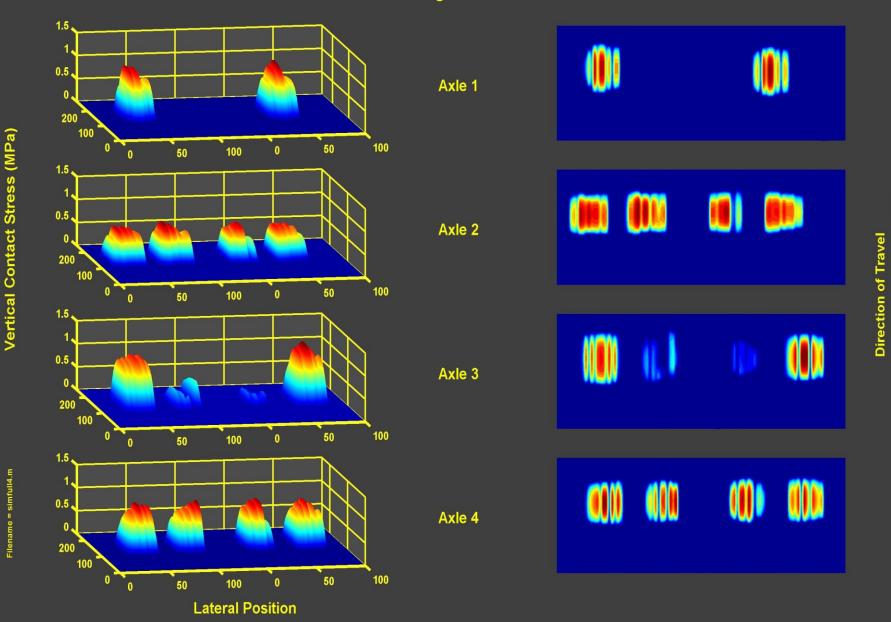




LOAD COMPARISON – FIELD WITH REAL TRUCKS N3 TCC - HEIDELBERG





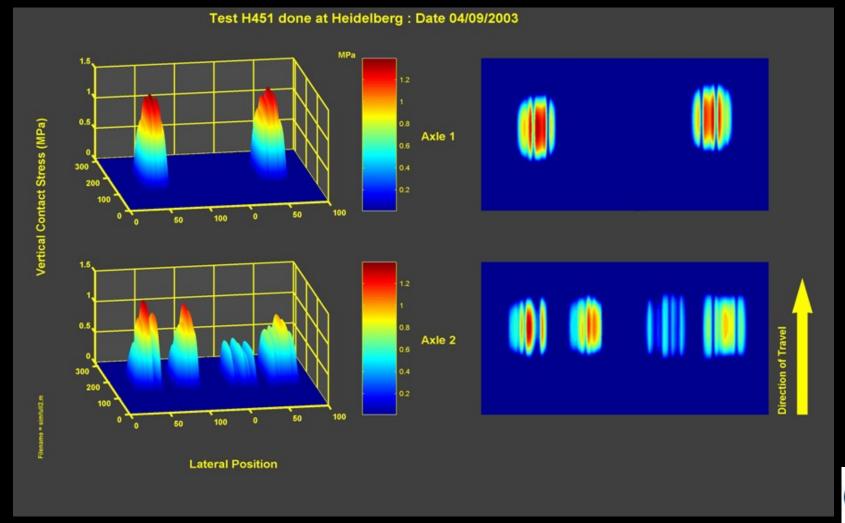


Vertical Contact Stress (MPa)

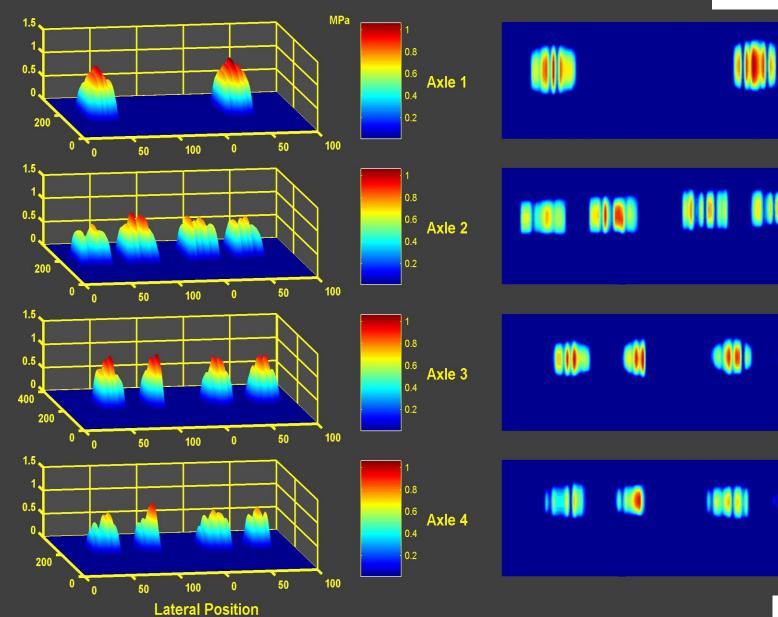
Direction of Travel



Measured Tyre Foot Prints Two Axle Truck – Vertical Contact Stress –





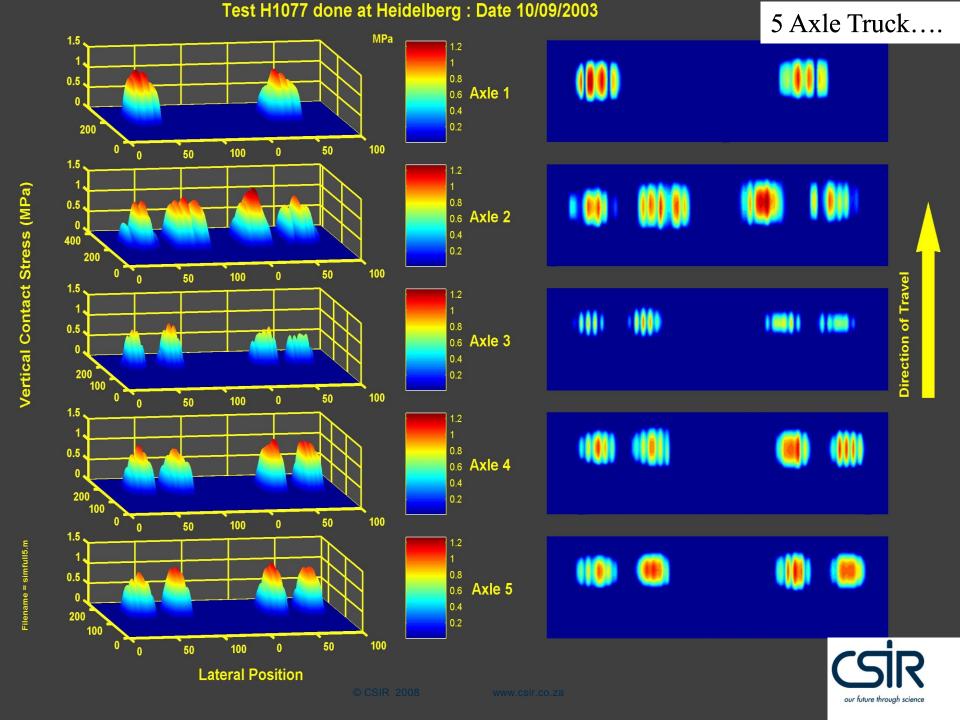


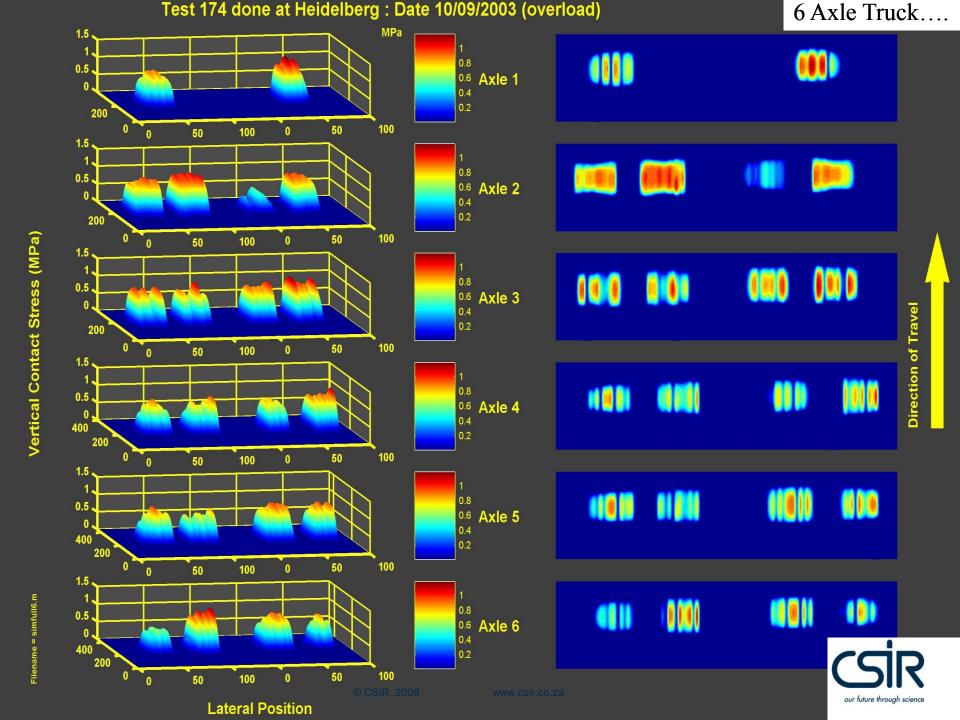
Vertical Contact Stress (MPa)

Filename = simfull4.m



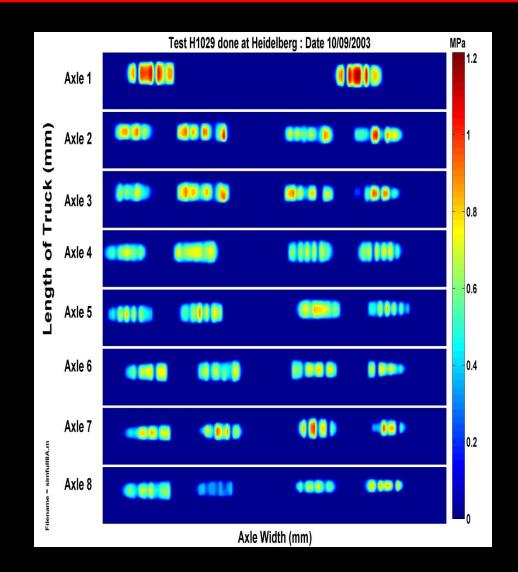
Direction of Travel







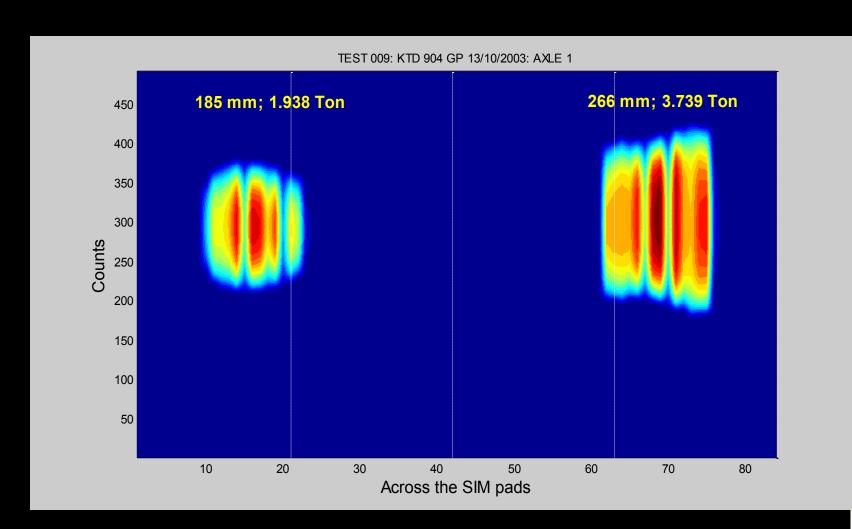
Eight (8) Axle Truck – Vertical Contact Stress - Foot Prints....







STEERING AXLE - UNEQUAL LOADING......

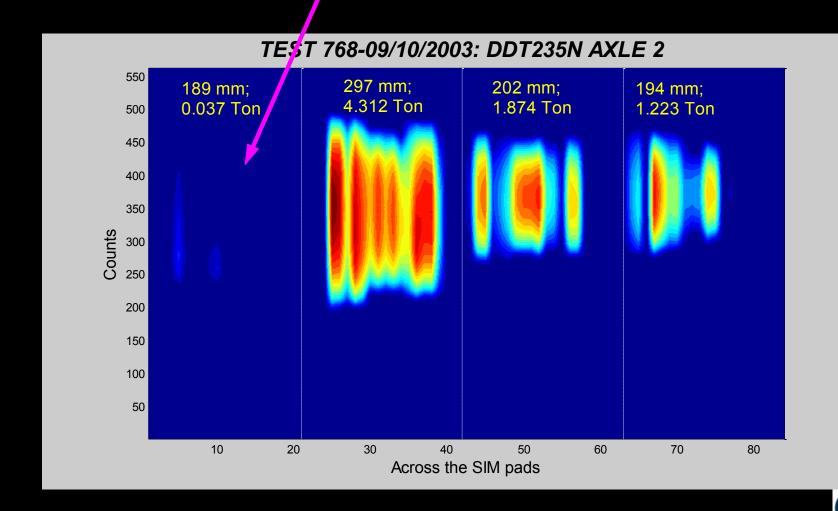






UNEQUAL LOADING ON TRUCK TYRES....

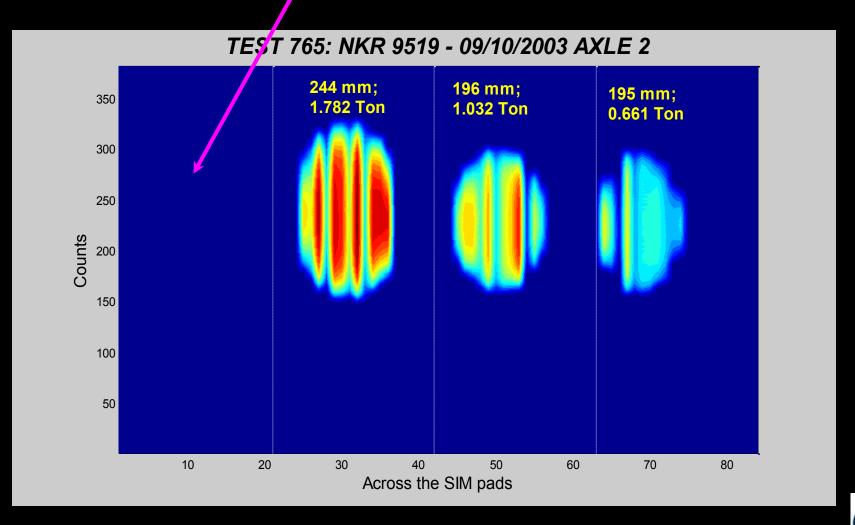
TYRE BARELY IN CONTACT WITH SURFACE







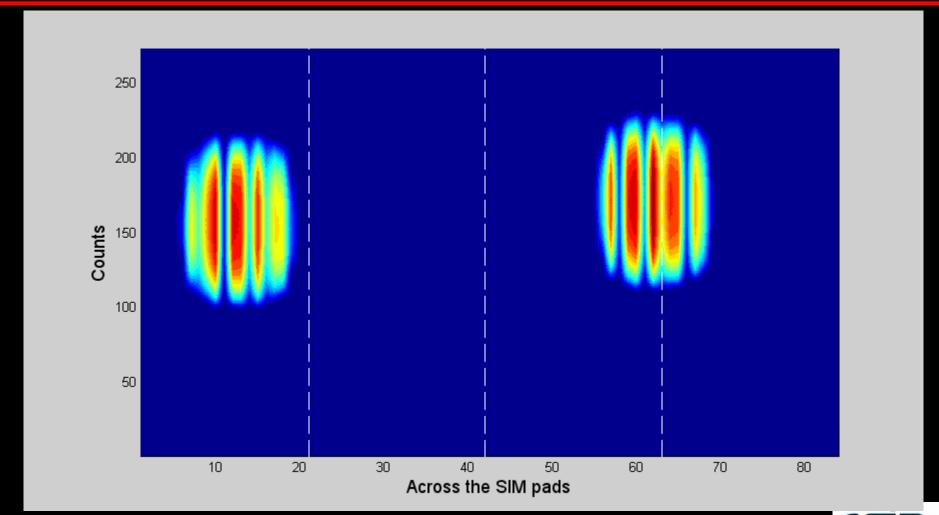
AXLE 2: MISSING TYRE.....!!







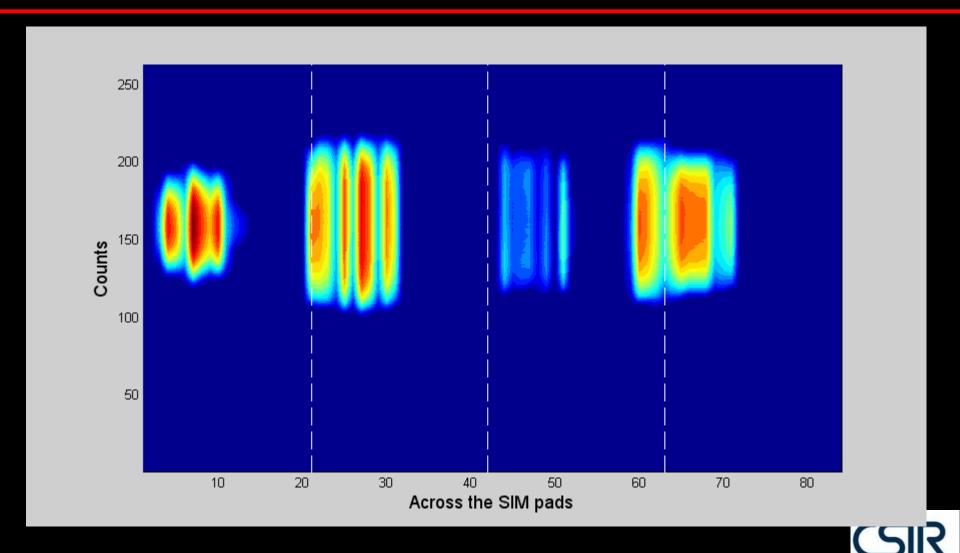
TYPICAL STEERING AXLE: VERTICAL STRESS







AXLE 2- DRIVING AXLE





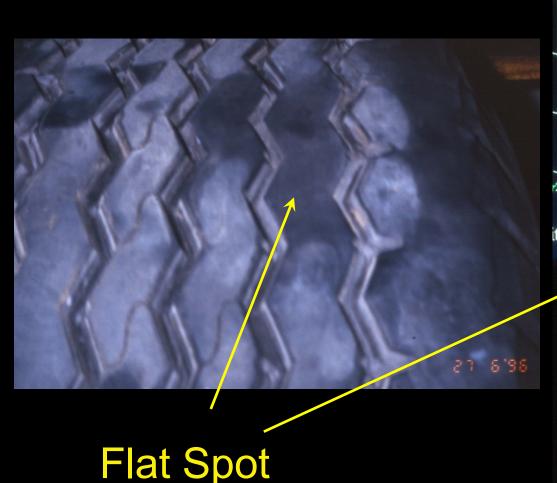
..damaged tyres...

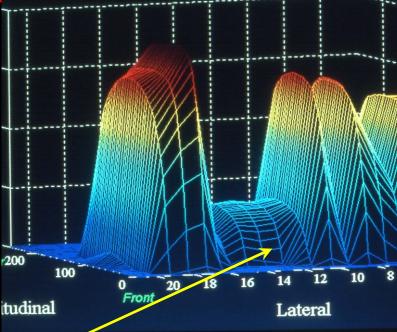






Damaged Tyre Surfaces: Effect on Contact Stresses

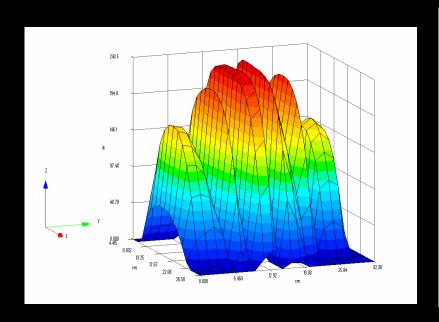


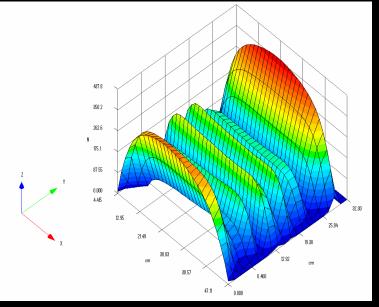


Vertical Stresses



Wide Base Single Tyre- Input Data: Vertical Stress Patterns: "n" and "m" – Shapes...



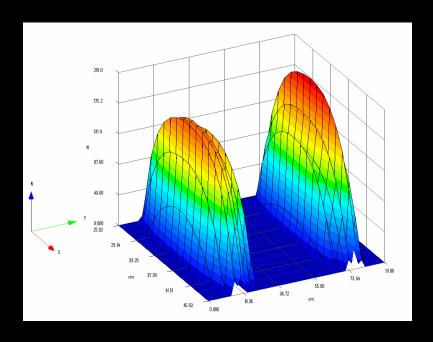


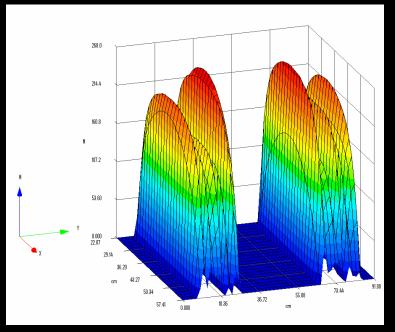


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Wide Base Single Tyre- Input Data: Vertical Stress Patterns: "n" and "m" – Shapes...







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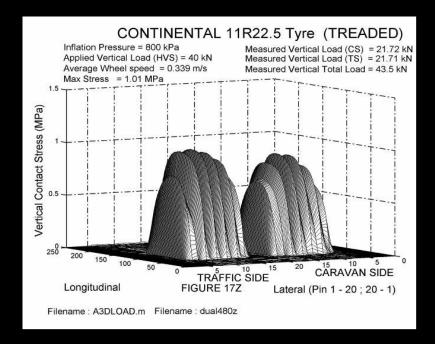
Rutting- Controlled testing with Heavy Vehicle Simulator (HVS)...







Vertical Tyre Stress: "n-Shape" tyre stress results in "n-Shape" rutting in asphalt overlay...



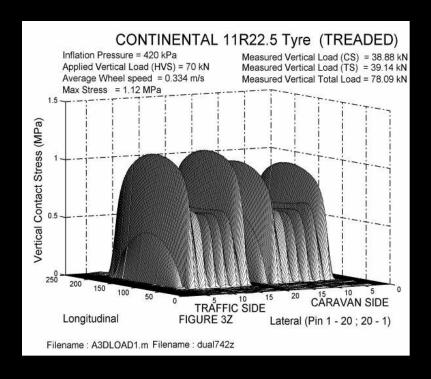




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Vertical Tyre Stress: "m-Shape" stress result in "m-Shape" rutting in asphalt overlay..









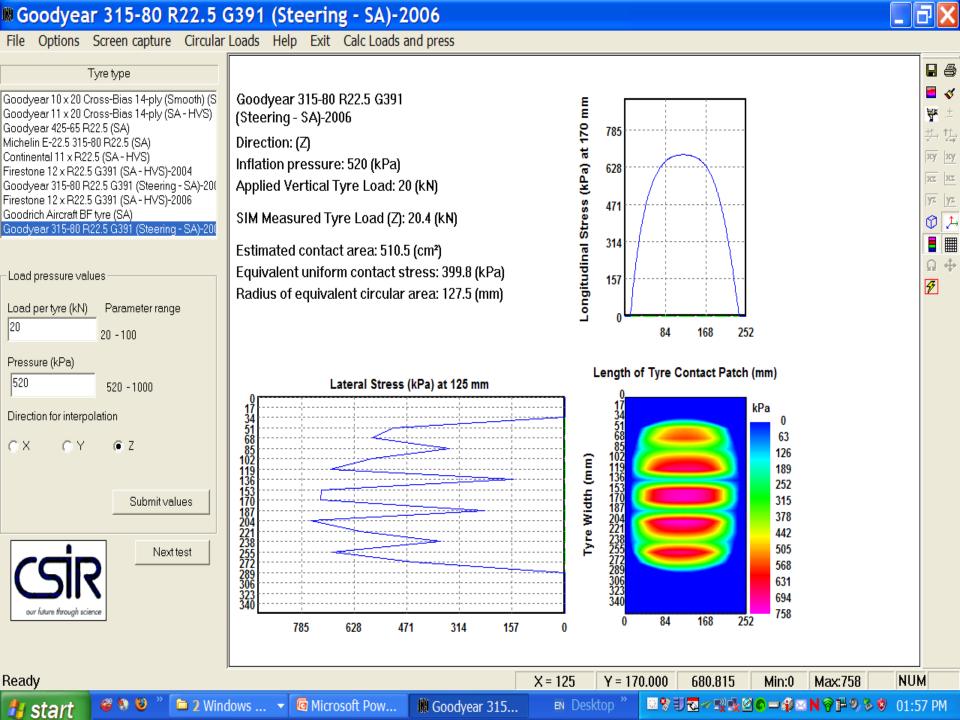
TyreStress Software for Tyre Data Handling and Pavement Design

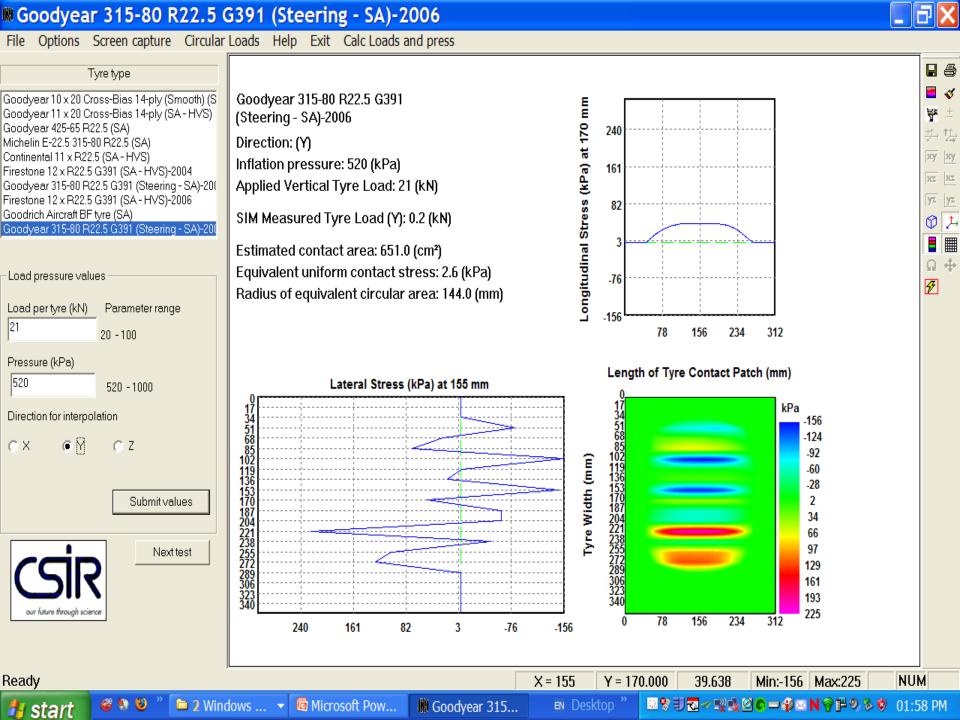
TyreStress Software:

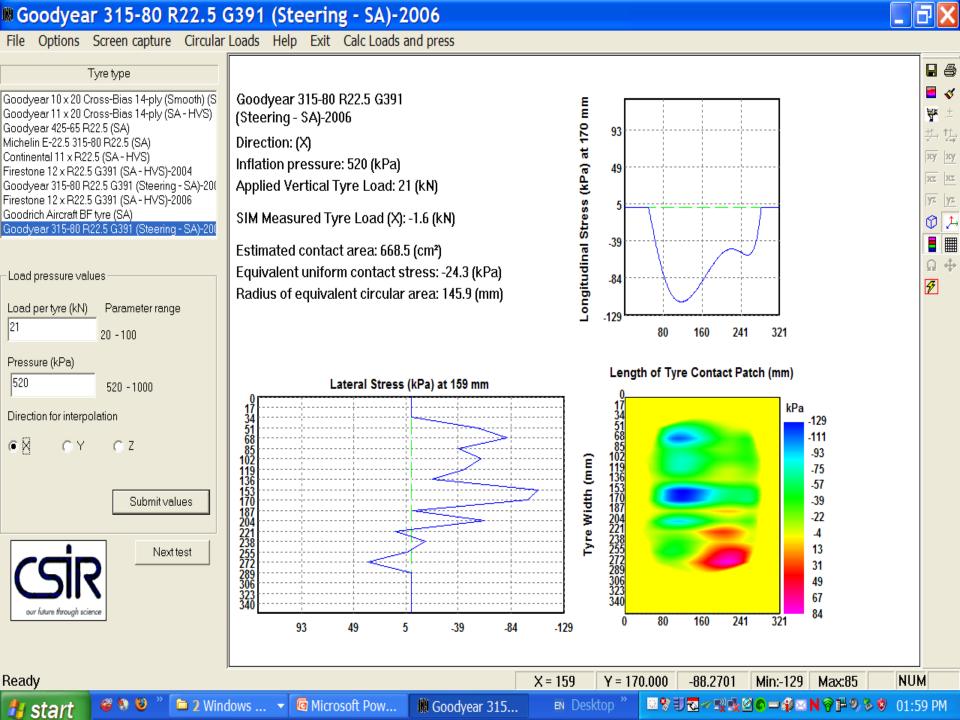
C:\Program Files\TyreStress Beta\TyreStress
Combined MultipleEqRadii.exe







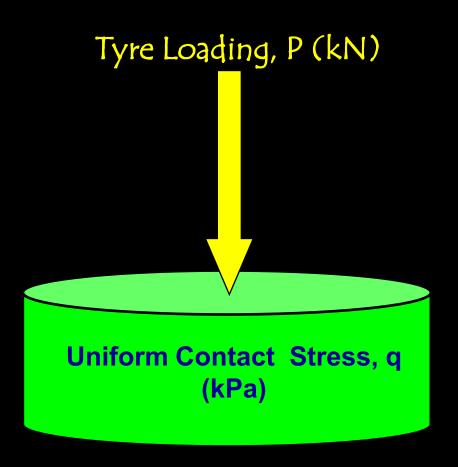




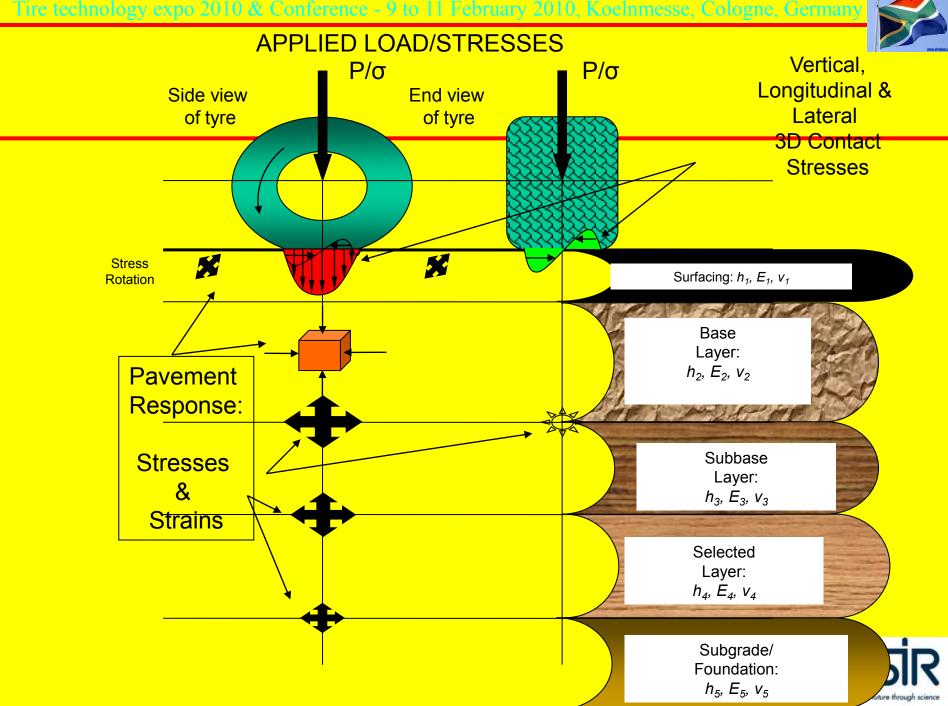


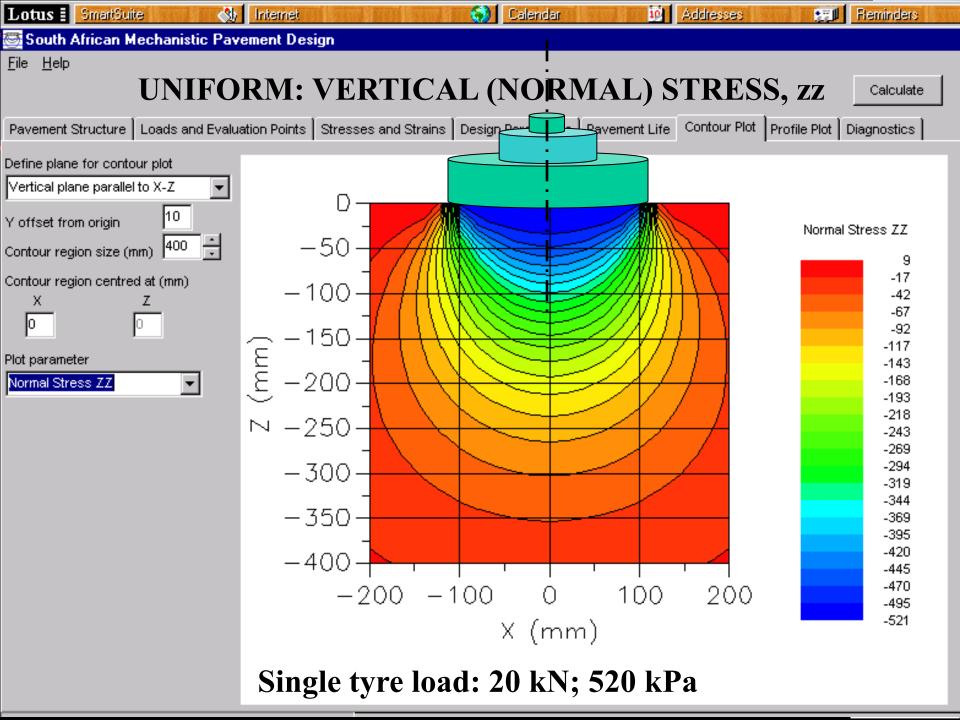
Assumption of Tyre Loading - Pavement Design Modeling:

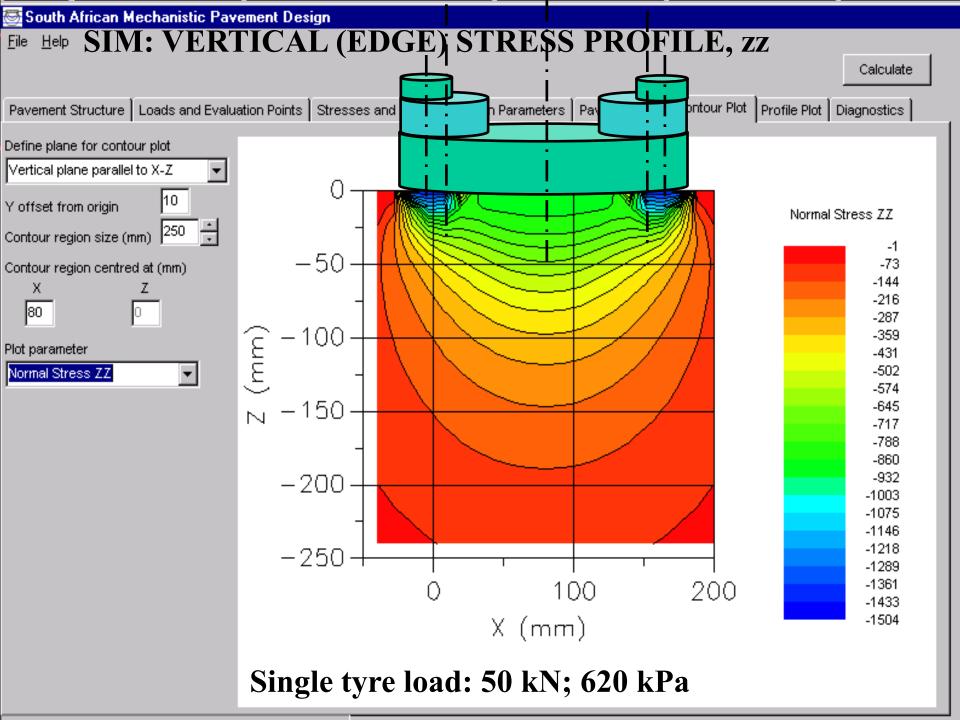
- Circular;
- Variable load;
- Variable pressure, but UNIFORM:





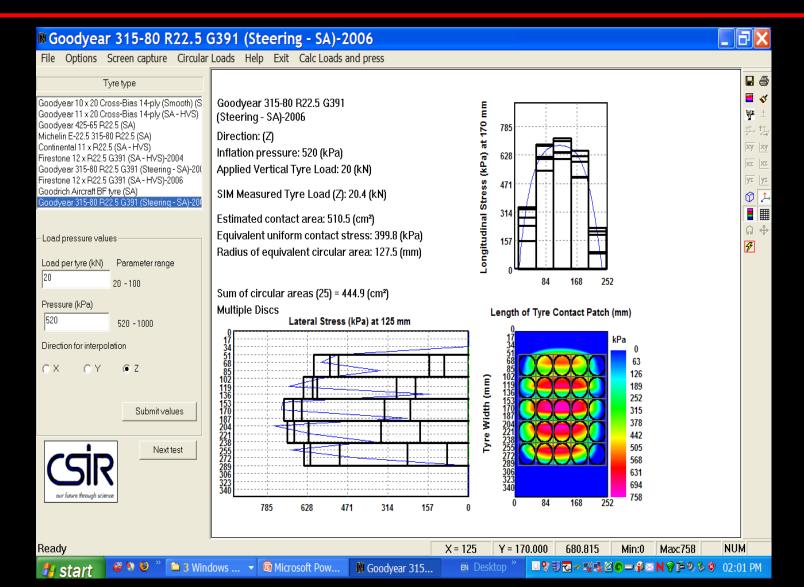








From TyreStress to Pavement Design.....







Mechanistic - Road Pavement Analysis-Multi-Layer

TyreStress Software Result passed onto Pavement Design Software:

mePADS





Mechanistic - Road Pavement Analysis-Multi-Layer

M test-22nov-2.mpd - mePADS	
<u>F</u> ile <u>T</u> ools <u>S</u> etup <u>H</u> elp	
Pavement Structure Loads and Evaluation Points Stresses and Strains Design Parameters Pavement Life Contour Plot Profile Plot Calculation Table	
Number of Layers: 3 Number of Phases: 1 Du	efault input: On ▼ Extra Layers
	Material E-Modulus Poisson's Ratio (MPA)
Climatic Region Dry Terminal rut 10 mm Road Category A Design Traffic class ES0,003	CSIR our future through science
Heading EXAMPLE M-SHAPE	Technical support: James Maina email: jmaina@csir.co.za
Description	Software support: Yvette van Rensburg email: yvrensburg@csir.co.za
<u>C</u> alculate	



315-80-20-520-Multiple.mpd - mePADS File Tools Setup Help Pavement Structure | Loads and Evaluation Points | Contour Plot | Profile Plot | Number of Phases: 1 Default input: On Extra Layers Number of Layers: 3 Phase 1 Slip E-Modulus Poisson's Ratio E-Modulus Poisson's Material Material Thickness Material E-Modulus Poisson's Ratio Rate (MPA) (MPA) (mm) (MPa) Ratio 30 3500 0.44 +||0 AC \div G1 150 300 0.35 +100 0.35 Subgrad ▼ 0 Climatic Region Dry Terminal rut 10 mm • Road Category A Design Traffic class ES0,003 our future through science Technical support: James Maina Heading email: jmaina@csir.co.za Description Software support: Yvette van Rensburg email: yvrensburg@csir.co.za <u>C</u>alculate Pavement system changed, Recalculate!

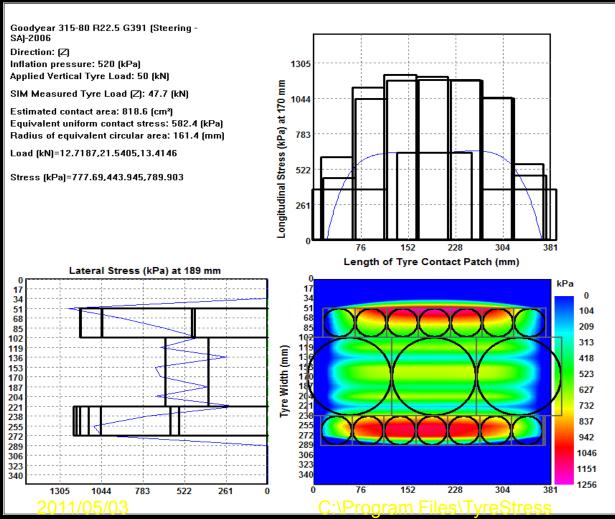


315-80-20-520-Multiple.mpd - mePADS File Tools Setup Help Pavement Structure | Loads and Evaluation Points | Contour Plot | Profile Plot | Design location Stresses and Strains No of evaluation positions 0 0 Χ Ζ Extra points Load definition No of loads TyreStress Loads Std. Loads Define Loads 25 Plot Copy Chart Vert Loai Horz Loa Angle XI Torsion I Shape Centripet Sha ▲ 0.271753 0 RE(RECT 0.96262 0 RECT RE(1.07623 0 RECT RE(0.903265 0 RECT RE(0.168537 0 RECT RE(RE(0.501265 0 RECT 1.08234 0 RECT RE(1.14448 0 RECT RE 1.05173 0 RECT RE(10 0.367545 0 RECT RE(11 0.58596 0 RE(RECT 5.7% 12 1.2184 0 RECT RE(5.4% 5.2% 13 1.28296 0 RE(RECT 4.4% 4.4% 14 1.16021 0 RECT RE(15 0.405652 0 RECT RE(16 0.607159 0 RE(RECT 17 1.20989 0 RECT RE(2.0% 1.8% 1.6% 18 1.25836 0 RECT RE 0.8% 0.7% 19 1.10839 0 RECT RE(▼ 0 4 238.000 (mm) <u>C</u>alculate Pavement system changed. Recalculatel. **6** 🔊 🕲 ■ 参 引 表 / 製 表 図 の 一 彩 × N 會 計 の 多 数 02:10 PM Microsoft... **₩** Goodyea... EN Desktop ' 315-80-2... 🦺 start



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Multiple Discs: 50kN 520kPa



315-80-20-520-Multiple.mpd - mePADS File Tools Setup Help Pavement Structure | Loads and Evaluation Points | Contour Plot | Profile Plot | Design location Stresses and Strains No of evaluation positions 0 0 Χ Ζ Extra points Load definition No of loads TyreStress Loads Std. Loads Define Loads 42 Copy Chart Plot Vert Loai Horz Loa Angle XI Torsion I Shape Centripet Sha ▲ 11.4596 0 RECT RE(11.1215 0 RECT RE(0.128822 0 RECT RE(0.111936 0 RECT RE(0.171372 0 RECT RE(0.087707 0 RE(RECT 0.130952 0 RECT RE(0.037256 0 RECT RE 11.0498 0 RECT RE(10 0.037914 0 RECT RE(11 0.067600 0 RE(RECT 12 0.056086 0 RECT RE(13 0.081587 0 RE(RECT 3.7% 14 RECT RE(0.095444 0 15 0.167238 0 RECT RE(2.2% 16 0.042905 0 RE(RECT 1.8% 1.6% 17 2.75881 0 RECT RE(18 2.66011 0 RECT RE 0.9% 0.8% 0.5% 19 2.56462 0 RECT RE(▼ 0 4 255.000 (mm) <u>C</u>alculate Pavement system changed. Recalculatel.



































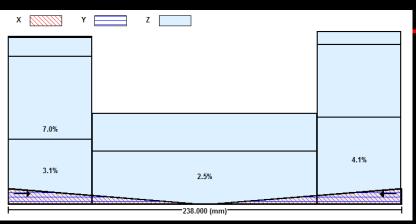


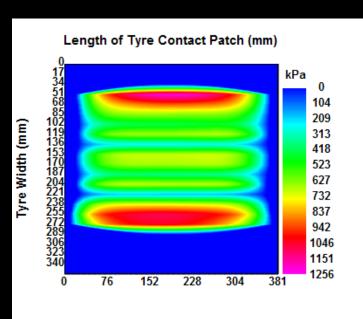


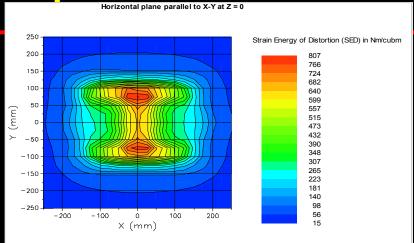


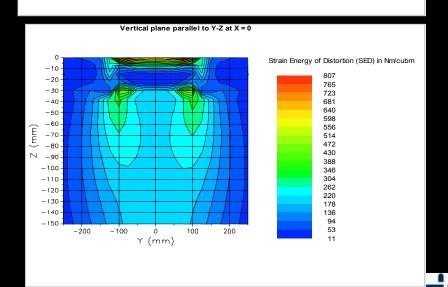


MePADS Outputs...



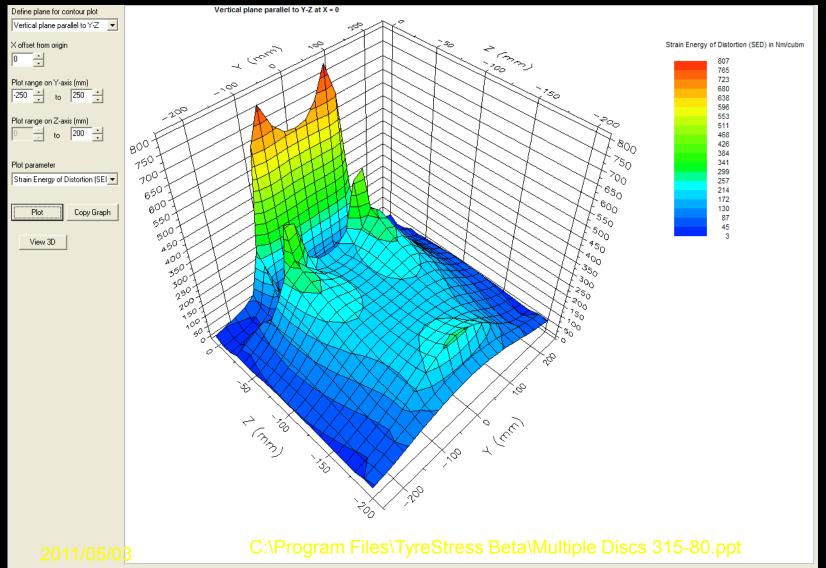








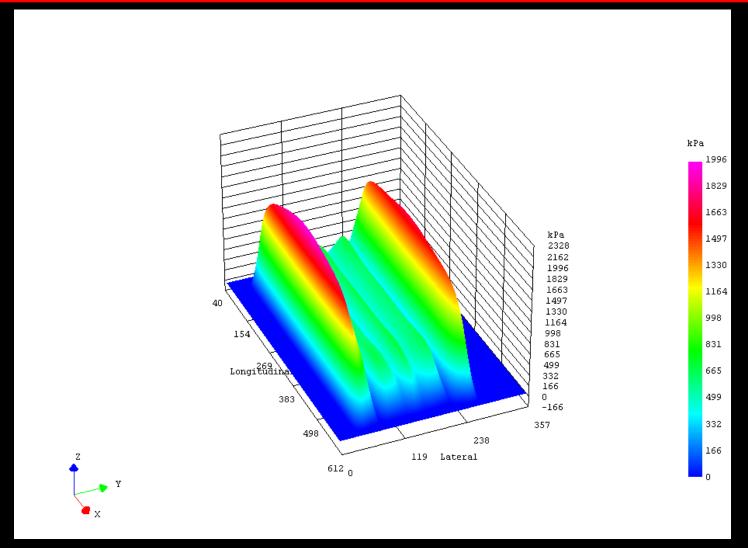
Strain-Energy of Distortion (SED)







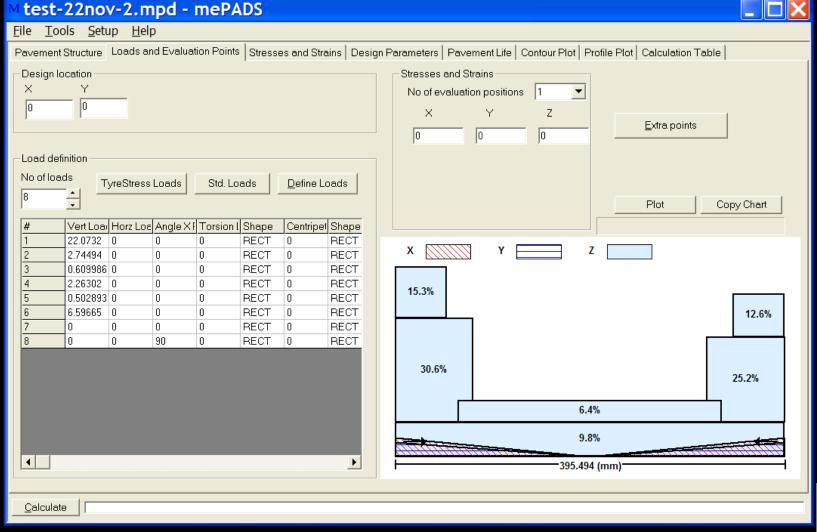
SIM Measured vertical tyre contact stress (z) – typical "m-shape"







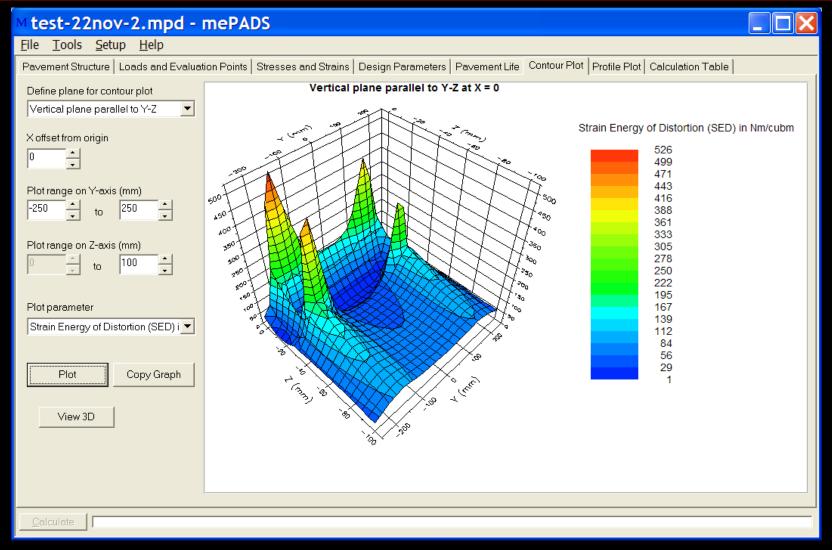
Tyre Model: "m-shape" tyre contact stress (idealized from SIM measurements)







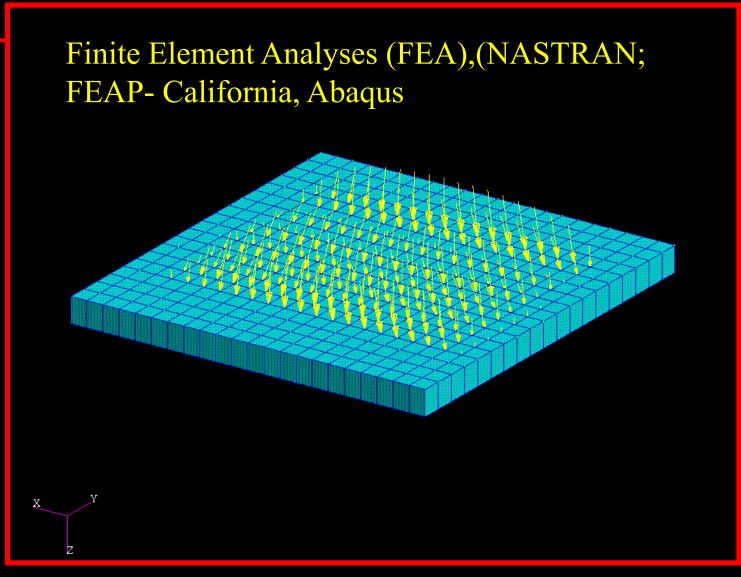
Output: Strain Energy of Distortion (SED) [m-shape tyre contact stress]



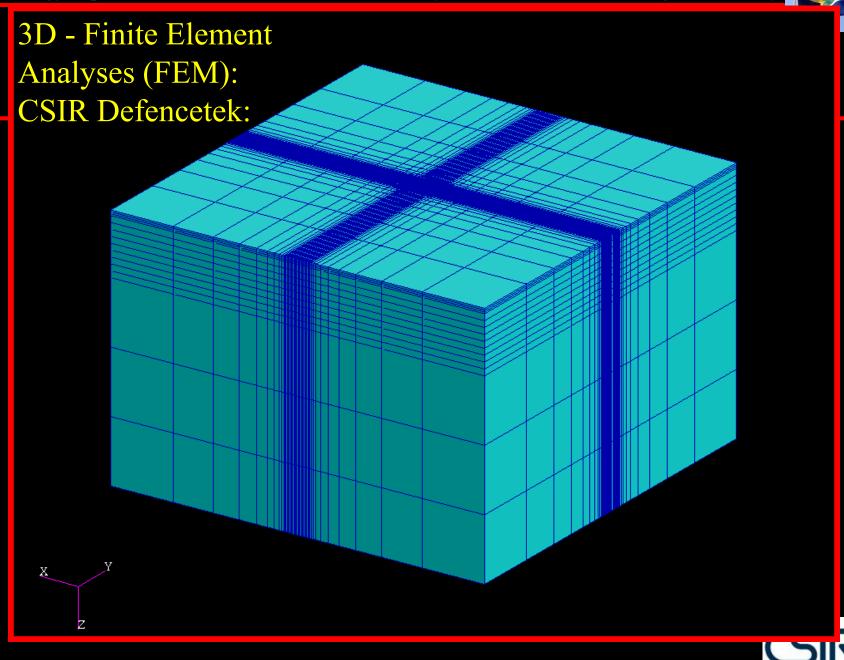




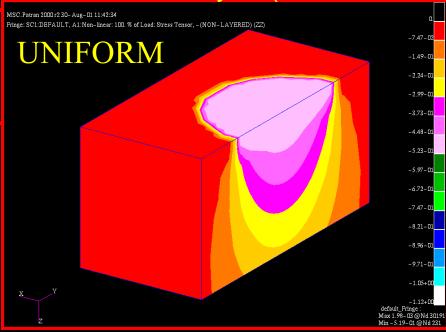
Application of non-uniform tyre loading:

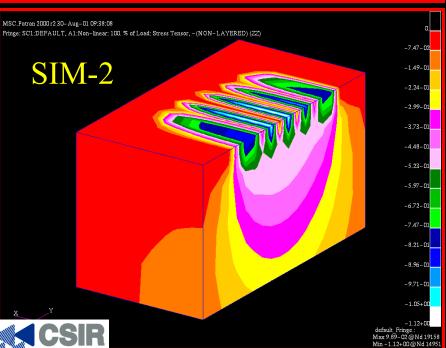


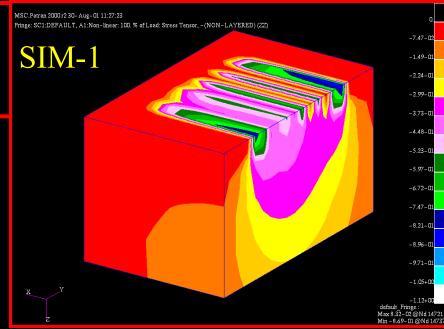


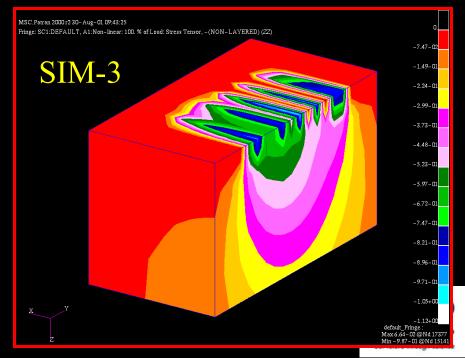


Finite Element Analysis (CSIR Defence tek) ary 2010, Koelnmesse, Cologne, Germany

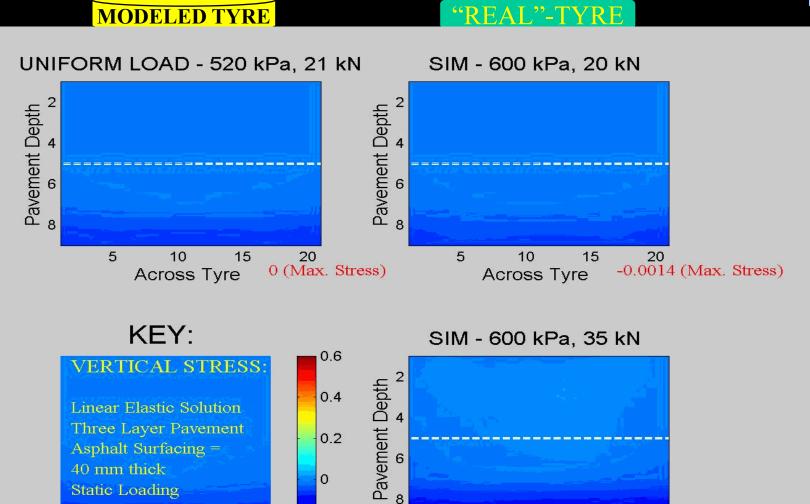












10

Across Tyre

20

0.0148 (Max. Stress)

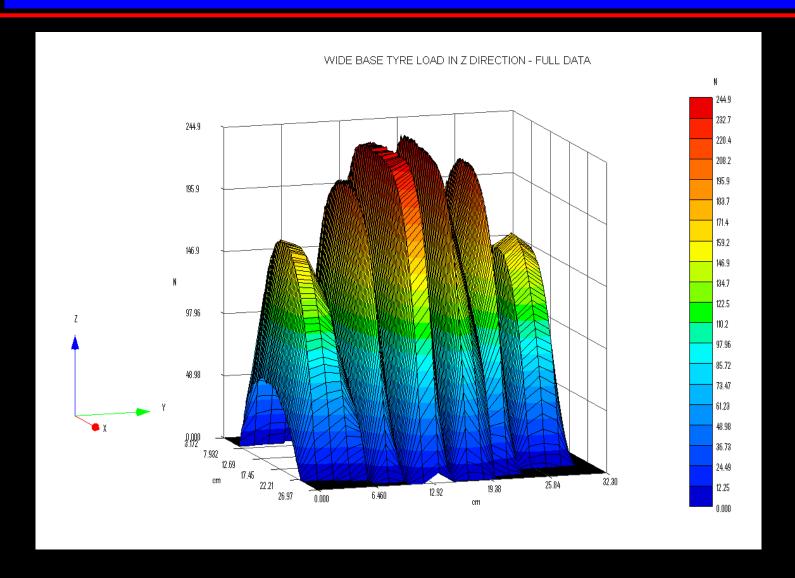
15

-0.2





Vertical Tyre Stress: "n-Shape" tyre stress distribution.

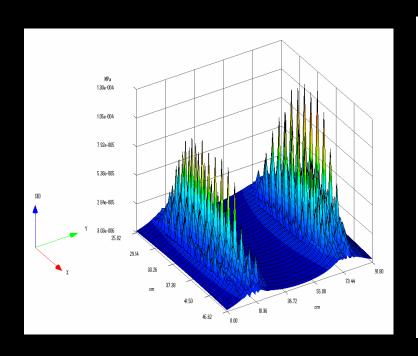


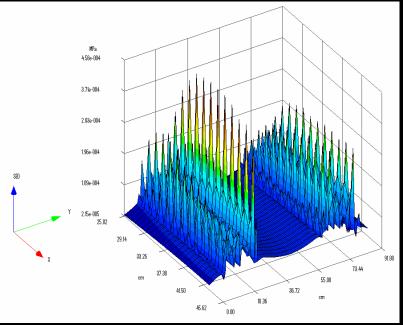


Tire technology expo 2010 & Conference - 9 to 11 February 2010, Koelnmesse, Cologne, Germany



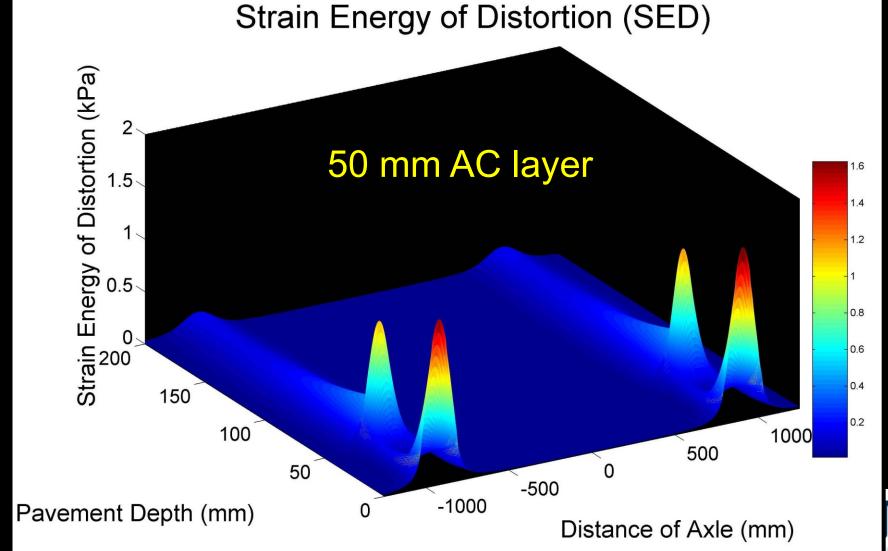
Strain Energy of Distortion (SED)- "n" and "m – Shape" - dual tyres.....







1 x Truck - 30 Tyres: 1 mm x 1 mm resolution – 500k points – SED under Steering Axle -







SUMMARY, CONCLUSIONS AND RECOMMENDATIONS (1)

- Tyre-pavement contact stresses can be quantified in 3D – using Stress-In-Motion (SIM) technology;
- Results considered acceptable for advanced mechanistic pavement analysis;
- Current data suggest that 3D Contact Stresses are complex, and may assist with advanced structural road pavement analysis;





SUMMARY, CONCLUSIONS AND RECOMMENDATIONS (2)

- Functional performance, such as rolling resistance not investigated yet, but may be done in near future;
- Not treated in this presentation, but: "X,Y Stress Excursion" plots may also largely assist with above;





SUMMARY, CONCLUSIONS AND RECOMMENDATIONS (3)

- Effects on pavement infrastructure to be researched, also in economical terms for each Country/State;
- Use of Cost/Benefit studies recommended;
- Road Authorities to plan maintenance and rehabilitation accordingly;
- More Collaboration needed Tyre/Tire Industry.....??;





I thank you for your attention...





Tire technology expo 2010 & Conference - 9 to 11 February 2010, Koelnmesse, Cologne, Germany







Tire technology expo 2010 & Conference - 9 to 11 February 2010, Koelnmesse, Cologne, Germany



September 2004 – 250 mm Concrete slab.....



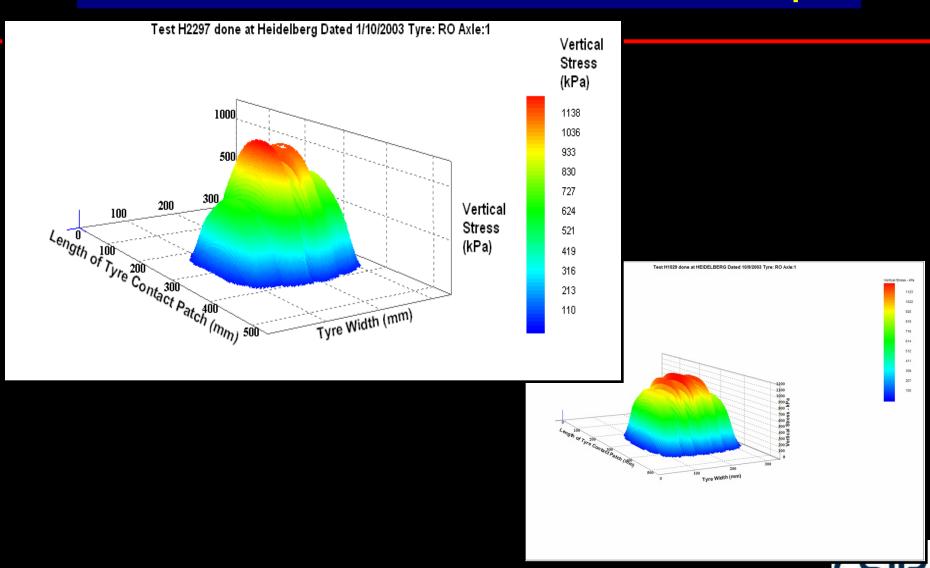






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Vertical Contact Stress – "n" Shape





Vertical Contact Stress – "m" Shape

